Conceptual Stage Relocation Plan

Florida Department of Transportation

Florida's Turnpike Enterprise

Orlando South Ultimate Interchange

Florida's Turnpike (SR 91, MP 254) and Beachline Expressway

(SR 528, MP 4)

Orange County, Florida

Financial Project ID Number: 438547-1-22-01

ETDM Number: 14294

Date: February 2020

Amended January 2021

"The PD&E Study's support documents were developed in consideration of FTE's Express Lanes Master Plan, which was in effect before October 2019. However, during design phase, the concepts will be updated to Managed Lanes criteria. Managed Lanes plan will not have additional tolls on the facility and will not affect the results of the PD&E study (please see Section A.0 – Project Addendum)"

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A.O Project Addendum					
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1.0 Project Summary

1.1 Project Description

The Florida Department of Transportation (FDOT), Florida's Turnpike Enterprise (FTE) is conducting a Project Development & Environment (PD&E) Study for the Orlando South Ultimate Interchange at Florida's Turnpike (State Road (SR) 91, Milepost (MP) 254) and Beachline Expressway (SR 528, MP 4), in Orange County, Florida. The project limits are shown on **Figure 1-1: Project Location Map**. The specific project limits for the study are:

- Florida's Turnpike from south of Taft Vineland Road to Sand Lake Road (SR 482), and
- Beachline Expressway from John Young Parkway (County Road (CR) 423) to east of the Beachline West Toll Plaza.

Florida's Turnpike is a limited access facility with four 12-foot (-ft) lanes (two lanes in each direction) south of Taft Vineland Road and eight 12-ft lanes (four lanes in each direction) north of the Beachline Expressway. FTE is currently widening Florida's Turnpike (FPID 411406-1) south of the Beachline Expressway to continue the eight 12-ft lanes typical section. Construction for FPID 411406-1 is expected to be completed by year 2020.

The Beachline Expressway is also a limited access facility with two widening projects under construction within the project limits. Both projects, described below, are expected to be opened to traffic by the summer of 2020.

- FPID 406090-5: Widening from four to eight 12-ft lanes with a 4-ft buffer to include two General Toll Lanes (GTLs), two Express Lanes (ELs), and an auxiliary lane in each direction from I-4 (MP 0.0) to Florida's Turnpike (MP 4.3), west of the interchange.
- FPID 437156-1: Widening from six to eight 11.5-ft lanes with a 2-ft buffer to include three GTLs and one EL in each direction from Florida's Turnpike (MP 4.3) to the McCoy Road interchange (MP 8.4), east of the interchange.

Improvements are needed to address traffic needs and optimize safety at Florida's Turnpike and the Beachline Expressway. The alternatives evaluated include:

- New and improved connections between Florida's Turnpike and the Beachline Expressway
- All Electronic Toll (AET)
- Improved connections to local roads to address traffic operations
- Future express lane expansion

This PD&E Study will also include analysis of the No-Build Alternative which would result in no additional improvements except those currently programmed and described in Section 4.2 of this document.

The Right of Way Area maps can be found in the Appendix (Pages 20-30)

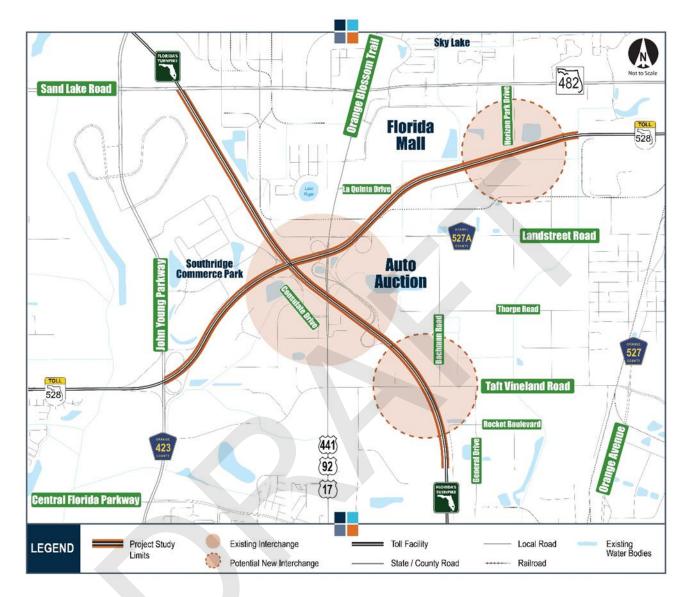


Figure 1-1 | Project Location Map

1.2 Purpose and Need

The purpose of the Orlando South Ultimate Interchange improvement is to accommodate future travel demands expected along Florida's Turnpike and Beachline Expressway due to increased population, freight demands, and employment opportunities expected in Orange County, Florida. The interchange improvements will also provide improved access to tourist centers, Orlando International Airport, Port Canaveral, and the growing industrial region surrounding the project location.

Within the Orlando South interchange, there are 13 ramp connections that directly or indirectly connect between the Beachline Expressway, Florida's Turnpike and Orange Blossom Trail. Although the planned construction of the Florida's Turnpike at Sand Lake Road interchange will alleviate demand at some ramps, in the study area, traffic on all facilities are still expected to increase over time. In order to maintain an acceptable Level of Service (LOS) (LOS D for Florida's Turnpike mainline and LOS E for ramps), Florida's Turnpike will need to be widened to ten lanes by the year 2038 north of the Orlando South interchange and by the year 2040 to the south of the interchange under the No-Build scenario. Additionally, total freight movements across Orange County are expected to increase by up to 58% by 2040, which will place higher traffic demands on designated Strategic Intermodal System (SIS) corridors like Florida's Turnpike and Beachline Expressway.

The Florida Future Corridors Initiative has recommended improvements be made to Florida's Turnpike and Beachline Expressway near Orlando to accommodate future traffic demands. Currently, the Beachline Expressway is the only limited access roadway that provides a high-speed connection between Orlando and Brevard County. The interchange improvements, along with existing plans to widen Beachline Expressway to eight lanes from I-4 to McCoy Road (Financial Project Identification (FPID) #406090-5 and #437156-1) will address these needs. Currently, this area is home to Southpark Center with over 2.9 million square feet of building space.

Although not directly serviced by the interchange, the Orange County Convention Plaza Overlay District and International Drive (I-Drive) are located approximately four miles to the west of the project location. Universal Orlando has also recently acquired approximately 500 acres of vacant land between the project location and I-Drive, which has been zoned for theme park use and is expected to be developed as such in the future.

These developments will contribute to increasing traffic volumes on the limited access roadways that connect the area with other parts of the state, such as, Florida's Turnpike, Beachline Expressway and I-4. Improvements on interchanges that surround this area of future growth relieve congestion and provide efficient access to new development from multiple limited access facilities.

1.4 Purpose of Conceptual Stage Relocation Plan

This Conceptual Stage Relocation Plan (CSRP) is submitted in accordance with Florida Statutes 339.09(2); 339.09(3); and 421.55; 49 CFR Part 24; and 23 CFR Part 710 to comply with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970 (Public Law 91-646) as amended. The purpose of the CSRP is to evaluate the number and type of relocations resulting from the proposed project and to identify any socio-economic impacts to the surrounding neighborhoods that might occur as a result of implementing the Recommended Alternative. The acquisition and relocation program will be conducted in accordance with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, as amended. Relocation advisory services and resources are available to all residential and business relocatees without discrimination.

2.0 Relocation Overview

This CSRP documents anticipated relocations associated with implementing the Recommended Alternative. The results of the study estimate 16 businesses and 11 landlord businesses may be impacted. The URA recognizes the act of renting property to another person or entity as a business. As such, landlords are entitled to business relocation benefits. None of the businesses proposed for acquisition are considered to be major employers and do not appear to present any unusual relocation issues. Sufficient comparable replacement sites are available or will be made available for residences and businesses alike.

The following table represents the summary of anticipated relocations for the Recommended Alternative. A list of the names and/or addresses of the displaced businesses can be found in Chapter 3.1.

Build Alternative	Business	Business (landlords)	Not-for- Profit Organization	Personal Property Only
Alternative 3	16	11	0	0

Table 2-1 | Summary of Anticipated Relocations

Source: Right of way Cost Estimate and Field Inspection

This project does not appear to have any business displacements that provide services to the elderly, handicapped, non-driver, transit-dependent, or to minority groups. Those individuals that use the transit system, where available, will still have this service available along the project corridor. Relocation benefits provided in accordance with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970 (as described in Chapter 12.0), as amended appear to be adequate.

3.0 Business Overview

3.1 Potential Business Impacts

The potential business relocations are identified in Table 3-1.

Parcel No.	Observed Business Name and Address	Building Area	Year Built	Estimated # of Employees	Number of Businesses	Business Type
201**	Taft Vineland Truck Repairs, LLC 998 Taft Vineland Road Orlando, FL 32824	2312 SF	1980-1986	6	1 Business Tenant & 1 Landlord	Shared Industrial Service (multiple structures)
201**	Premium Truck Tires, LLC 998 Taft Vineland Road Orlando, FL 32824	2312 SF	1980-1986	2	1 Business Tenant	Shared Industrial Service (multiple structures)
202	Envirowaste 1425 Taft Vineland Road Orlando, FL 32837	1,544 SF	1953	6-8	1 Business Tenant & 1 Landlord	Light Industrial
203	JRC Auto Sales & Tire Shop 1435 Taft Vineland Road Orlando, FL 32837	789+ SF	1956	4-6	1 Business Tenant & 1 Landlord	Industrial Service
203	Rob the Truck 1435 Taft Vineland Road Orlando, FL 32837	789	1956	2-6	1 Business Tenant	Industrial Service
204	Universal Motors of Orlando 1445 Taft Vineland Road Orlando, FL 32837	1,196 SF	1954	2-6	1 Business Tenant & 1 Landlord	Car Sales
205	Penske Truck Leasing 1303 Taft Vineland Road Orlando, FL 32837	14,228 SF	1986	30-35	1 Business	Industrial Service Fleet Maintenance
207	Beyel Crane & Rigging 1235 Taft Vineland Road Orlando, FL 32837	2,940 SF	1997	25-30	1 Business Tenant & 1 Landlord	Industrial Crane Contractor
510	7-Eleven 801 W. Sand Lake Road Orlando, FL 32809	2,940 SF	2001	6-8	1 Business Tenant & 1 Landlord	Convenience Store 12 Fuel Positions
1001	Carvana Haulers 10615 Rocket Boulevard Orlando, FL 32824	12,450 SF	1982-1989	10-15	1 Business Tenant & 1 Landlord	Industrial Car Haulers

Table 3-1 | Potential Business Displacements

1005	Watershed Innovation 770 Gills Drive Orlando, FL 32824	54,001 SF	2018	8-10	1 Business Tenant & 1 Landlord	Industrial Office Warehouse Distribution
3501	Air Gas 851 Gills Drive #100 Orlando, FL 32824	11,080 SF	2007	15-20	1 Business Tenants & 1 Landlord	Industrial Office Warehouse Distribution
3501	Truck Pro 851 Gills Drive #200 Orlando, FL 32824	22,160 SF	2007	10-15	1 Business Tenant	Industrial Office Warehouse Distribution
3501	Technisch Creative 851 Gills Drive #900 Orlando, FL 32824	11,080 SF	2007	6-8	1 Business Tenant	Industrial Office Warehouse Distribution
3521	Inproduction 691 W. Landstreet Road Orlando, FL 32824	21,240 SF	2005	25-30	1 Business Tenants & 1 Landlord	Industrial Office Warehouse Distribution
3522	Furniture Factory Outlet 701 Landstreet Drive Orlando, FL 32824	60,400 SF	1977	6-10	1 Business Tenants & 1 Landlord	Industrial Office Warehouse Showroom

**Advanced acquisition under FM 1907081 Parcel 109

4.0 Available Business Sites Where Affected Businesses May Relocate

Sixteen business displacements are anticipated. Five of the businesses are industrial truck repair and maintenance related, and eight are industrial warehouse and supply type businesses. Two are used car related with a minor used car sales business and a used car transport service. One is a convenience store with twelve gas pump positions. Internet websites, MLS listings (multiple listing service), and contacts with local realtors indicate that there are an adequate number of commercial properties for sale and for lease currently available as potential replacement sites.

Table 4.1 Commercial/Business Properties for Sale

Address	Description	List Price	Area	Built	Comments
170 Sunport Lane Orlando, FL 32809	Office Warehouse	\$6,150,800	68,320 SF	1997	Office/Warehouse
407 Bif Court Orlando, FL 32809	Office Warehouse	\$675,000	5,446 SF	2004	Industrial Condo
43 N Westmorland Drive Orlando, FL 32809	Industrial Service	\$3,000,000	16,153 SF	1975	Industrial Warehouse

INDUSTRIAL SERVICE/WAREHOUSE/DISTRIBUTION

Address	Description	List Price	Area	Built	Comments
419 Robinson Street Orlando, FL 32801	Industrial Service	\$560,000	3,972 SF	1984	Industrial Warehouse
101 Suddath Drive Orlando, FL 32806	Industrial Service	\$4,200,000	83,378 SF	1959	Industrial Warehouse
408-410 Bif Court Orlando, FL 32809	Office Warehouse	\$1,375,000	11,480 SF	2001	Industrial Condo
170 Sunport Lane Orlando, FL 32809	Office Distribution	\$-Upon Request	165,000 SF	1986	Office/Warehouse
524 Mid Florida Drive Orlando, FL 32824	Office Warehouse	\$495,000	4,080 SF	2006	Industrial Condo
1420 W. Washington Street Orlando, FL 32805	Office Warehouse	\$1,900,500	18,100 SF	1955	Office/Warehouse
947 Taft Vineland Road Orlando, FL 32824	Service Warehouse	\$2,250,000	10,200 SF	1996	Industrial Warehouse
924 & 932 Maltby Avenue Orlando, FL 32803	Industrial Service	\$350,000	3,366 SF	1953	Older service auto
1406 W. Washington Street Orlando, FL 32805	Office Warehouse	\$695,000	6,280 SF	1972	Office/Warehouse
725 W. Central Boulevard Orlando, FL 32805	Office Warehouse	\$Upon Request	51,313 SF	1978	Office/Warehouse
711 W. Amelia Street Orlando, FL 32805	Office Warehouse	\$1,100,000	8,000 SF	1953	Office Flex
1340 W. Central Boulevard Orlando, FL 32805	Industrial Warehouse	\$699,000	6,800 SF	1975	Industrial/Warehouse
1150 Jetport Drive Orlando, FL 32809	Service Office Warehouse	\$4,200,000	20,150 SF	2000	Service Office Display Warehouse
1700 35 th Street Orlando, FL 32839	Distribution Warehouse	\$750,000	5,830 SF	2006	Distribution Flex Warehouse
1700 Directors Row Orlando, FL 32809	Distribution Office Warehouse	\$750,000	5,830 SF	2006	Distribution Warehouse
3055 Pennington Drive Orlando, FL 32804	Distribution Warehouse	\$1,000,000	9,700 SF	1955	Distribution Warehouse Condo
2180 Premier Row Orlando, FL 32809	Distribution Office Warehouse	\$2,699,000	24,960 SF	1972	Distribution Warehouse

Address	Description	List Price	Area	Built	Comments
1936 Premier Row Orlando, FL 32809	Office Warehouse	\$1,198,000	10,080 SF	1980	Office Warehouse
2201 McRae Avenue Orlando, FL 32803	Office Warehouse	\$2,699,000	24,960 SF	1972	Office Flex Warehouse
9501 Orange Ave & 690 4 th Street Orlando, FL 32809	Industrial Warehouses	\$2,250,000	19,376 SF	1980 & 2006	2 Bldgs. Showroom Warehouse
1912 33 rd Street Orlando, FL 32839	Industrial Warehouse	\$1,650,000	10,000 SF	2020	New Industrial Under Construction
4602 35 th Street Orlando, FL 32811	Office Warehouse	\$645,000	4,842 SF	1987	Office Flex Warehouse
3500 Silver Star Road Orlando, FL 32839	Industrial Warehouse	\$1,875,000	9,576 SF	1973	Industrial Warehouse
301, 5601, 5615 Orange Blossom Trail Orlando, FL 32839	Industrial Retail	\$1,720,000	11,875 SF	1962 & 1970	2 Buildings Retail & Warehouse
5387 LB McLeod Road Orlando, FL 32811	Industrial Service	\$1,500,000	9,500 SF	1987	Industrial Service
5925 Precision Drive Orlando, FL 32819	Industrial Warehouse	\$2,525,000	17,044 SF	1979	Industrial Warehouse
6450 Kingspointe Parkway Orlando, FL 32819	Industrial Warehouse	\$750,000	5,796 SF	2004	Distribution Warehouse Flex Condo
7576 S. Orange Drive Orlando, FL 32819	Industrial Warehouse	\$2,700,000	25,196 SF	1965	Service Showroom Warehouse
8018 Sunport Drive Orlando, FL 32809	Office Distribution	\$616,000	6,166 SF	2001	Office Distribution Warehouse
6163 S. Orange Blossom Trail Orlando, FL 32809	Industrial Service	\$2,185,000	15,824 SF	1998	Service Office Warehouse
6400 S. Orange Avenue Orlando, FL 32809	Industrial Warehouse	\$4,400,000	60,825 SF	1965	Service Showroom Warehouse
8026 Sunport Drive Orlando, FL 32809	Office Distribution	\$1,217,400 to \$1,522,500	12,174 SF to 15,225 SF	2000	Office Distribution Warehouse Condo
8034 Sunport Drive Orlando, FL 32809	Office Distribution	\$795,000	7,950 SF	2001	Office Distribution Warehouse Condo

Address	Description	List Price	Area	Built	Comments
10501 S. Orange Avenue Orlando, FL 32809	Industrial Warehouse	\$400,000	3,392 SF	2005	Office Warehouse Condo
11423 Satellite Boulevard Orlando, FL 32837	Office Distribution	\$13,000,000	228,736 SF	2001	Office Showroom Warehouse
11479 Rocket Boulevard Orlando, FL 32824	Industrial Warehouse	\$810,000	9,000 SF	1984	Office Service Warehouse Condo

Source: LoopNet and Realtor.com Jan 2020

CONVENIENCE STORE/RETAIL

Address	Description	List Price	Area	Built	Comments
3401 Conway Gardens Road Orlando, FL 32803	Convenience Store	\$900,000	5,212 SF	1946	Convenience store 4 Fuel Positions
8431 -8433 E. Colonial Drive Orlando, FL 32817	Convenience Store	\$1,400,000	4,235 SF	1976	Convenience store 8 Fuel Positions
7500 E. Colonial Drive Orlando, FL 32807	Retail Store	\$Upon Request	2,831 SF	1985	Former Convenience Store
6201 Edgewater Drive Orlando, FL 32810	Convenience Store	\$Upon Request	2,580 SF	1988	Convenience store 6 Fuel Positions
3800 Old Winter Garden Road Orlando, FL 32805	Retail Store	\$625,000	990 SF	1985	Small retail/Auto Sales

Source: LoopNet and Realtor.com Jan 2020

 Table 4.2 Commercial/Business Properties for Lease

INDUSTRIAL SERVICE/WAREHOUSE/DISTRIBUTION

Address	Description	Price/ SF/Mo	Area	Built	Comments
12164 La Quinta Drive Orlando, FL 32809	Warehouse Distribution	\$4.95	91,394 SF	1973	Bulk Distribution
947 Taft Vineland Road Orlando, FL 32824	Industrial	\$20.58	10,200 SF	1996	Industrial Service
1611 Cypress Lake Drive Orlando, FL 32837	Office Warehouse Distribution	\$6.50	146,496 SF	2008	Warehouse Distribution

Address	Description	Price/ SF/Mo	Area	Built	Comments
2100 Consulate Drive Bldg 100 Orlando, FL 32837	Office Warehouse Distribution	\$7.25	19,987 SF	1998	Office Warehouse
2105-2193 Viscount Row (2 Units) Orlando, FL 32809	Office Warehouse Distribution	\$5.95 to \$6.75	12,142 SF to 21,142 SF	1975	Warehouse Distribution
2001 Directors Row Orlando, FL 32809	Office Warehouse Distribution	\$4.95	102,430 SF	1971	Office Warehouse
2901 Titan Row Orlando, FL 32809	Office Warehouse Distribution	\$5.50	25,030 SF	1988	Warehouse Distribution
7566 Southland Boulevard Orlando, FL 32809	Office Warehouse	\$10.00	13,534 SF	1985	Office Warehouse
7551 Presidents Drive Orlando, FL 32809	Office Warehouse Distribution	\$5.45	129,372 SF	1980	Warehouse Distribution
7603-7649 Currency Drive Orlando, FL 32809	Office Warehouse	\$5.50	5,792 SF	1973	Warehouse Distribution
7552 Chancellor Drive Orlando, FL 32809	Office Warehouse Distribution	\$4.98	25,550 SF	1997	Warehouse Distribution
2900 Titan Row Orlando, FL 32809	Office Warehouse Distribution	\$5.35	57,510 SF	1988	Warehouse Distribution
9101 Parkers Landing Orlando, FL 32824	Industrial Office Warehouse	\$8.00	40,000 SF	2001	Office Warehouse
9436 Southridge Park Court Orlando, FL 32819	Office Warehouse	\$7.50	13,548 SF	2007	Warehouse Distribution
9819 Orange Blossom Trail Orlando, FL 32837	Office Warehouse	\$5.50	3,000 SF	2015	Office Warehouse
John Young Parkway Infinity Park (6 units) Orlando, FL 32819	Office Warehouse Distribution Retail	\$3.54	1,300 SF to 3,900 SF	1988	Warehouse Distribution

CONVENIENCE STORE/RETAIL

Address	Description	Price SF/Mo	Area	Built	Comments
3000 Corrine Drive Orlando, FL 32803	Conv. Store Gas Station	\$2.83	1,750 SF	1978	Convenience Store 4 Fuel Positions
6001 Orange Avenue Orlando, FL 32809	Retail Store	\$1.17	1,750 SF	1978	Convenience Store 4 Fuel Positions

Source: LoopNet and Realtor.com Jan 2020

Table 4.3 Commercial Land for Sale

COMMERCIAL LAND FOR SALE

Address	Zoning	List Price	Area	Comments
4519 S. Kirkman Road Orlando, FL 32811	Commercial	\$2,200,000	3.41 Acres	Multi- Family/Commercial
5698 S. Orange Blossom Trail Orlando, FL 32839	Commercial	\$950,000	3.69 Acres	Adjacent to Walmart
5926 International Drive Orlando, FL 32819	Commercial	\$2,200,000	1.77 Acres	Retail Commercial
4580 Millenia Boulevard Orlando, FL 32829	Commercial	\$Upon Request	3.50 Acres	Retail Commercial/Car sales
6107 Orange Blossom Trail Orlando, FL 32839	Commercial	\$570,588 to \$829,412 per Lot	0.97 Acres to 1.41 Acres	Former restaurant site Retail adjacent
950 Jetstream Drive Orlando, FL 32824	Industrial	\$1,750,000	5.11 Acres	Industrial park
9208 1 st Avenue Orlando, FL 32824	Commercial	\$550,000	0.77 Acres	Industrial Commercial Auto repair or service station
6447 Grandnational Drive Orlando, FL 32819	Commercial	\$Upon Request	6.26 Acres	Retail Center
10500 General Drive Orlando, FL 32824	Industrial	\$1,250,000	8.19 Ares	Industrial use area

Address	Zoning	List Price	Area	Comments
8015 Horizon Park Drive Orlando, FL 32809	Commercial	\$1,450,000	2.18 Acres	Adjacent to retail & office warehouse
SWQ of W. Landstreet and Sydney Hayes Road Orlando, FL 32824	Industrial	\$1,599,000	3.50 Acres	Industrial use area
7902 Silver Star Road Orlando, FL 32828	Commercial	\$800,000	2.18 Acres	Approved for convenience store

Source: LoopNet and Realtor.com Jan 2020

5.0 Discussion of Special Relocation Advisory Services for Unusual Conditions & Unique Problems

While it does not appear any residential relocations will be required for this project, specific advisory services for identified unusual conditions or unique problems related to any residential relocations can be adequately addressed if found.

6.0 Likelihood of Such Relocation and Impacts on the Remaining Business Community

Based on the selected alternative, it is estimated that a maximum of sixteen businesses will potentially be displaced. Eleven additional businesses, are considered landlord business relocations. It appears that there will be no impact on the remaining business community as a result of these displacements. The remaining businesses will still be able to operate and do not appear to be dependent on the businesses that will be displaced.

7.0 On Premise Signs

On premise signs are handled during the appraisal and acquisition phase. The owner will be compensated for the value of the signs through the appraisal process.

8.0 Potential Contamination Concerns

A *Contamination Screening Evaluation Report (CSER*) was prepared for the proposed project. An overall total of 162 sites were identified and evaluated. The vast majority are categorized as either "No" or "Low" risks primarily due to the following reasons: (i.) the reported involvement with hazardous wastes, fuel and/or other regulated

substances are minimal and/or (ii.) the distances and directions between the site and the project likely preclude significant impacts.

The following provides an overview of the main outcomes of this analysis, summarized according to the FDOT Contamination Risk-Rating System.

- No/Low-Risk Sites: There are 144 sites that are considered to have no or little likelihood of posing environmental contamination problems to the project. These sites are reported to have past and/or current land uses, regulatory records or other indicators of hazardous materials, spills or together potential sources of environmental contamination. However, this information combined with the distance and direction from the project preclude significant impacts. They typically comprise solid waste disposal facilities, hazardous waste generators and sites of minor spills.
- Medium-Risk Sites: There are 12 sites that are viewed as having the potential to pose contamination impacts on the project, but there is insufficient information to make a more definitive determination. However, based on what is known about the site, in combination with other relevant factors (e.g., land use, distance to the project, types of contamination), the risks of environmental contamination impacts to the project are reduced. These sites primarily include gas stations and other facilities with underground storage tanks (USTs) with reported spills and a light industrial facility. For these sites, it is recommended that more detailed investigations be conducted, as necessary, to further ascertain the potential impacts.
- High-Risk Sites: There are six sites that are determined to have a high likelihood of causing contamination
 impacts to the project. The findings are based on agency records of past environmental practices and
 incidents, site reconnaissance and proximity to the project. These sites include gas stations, motor vehicle
 leasing/service facilities with reported fuel spills, a waste recovery facility and an industrial facility. In all
 six cases, the primary risk stems from the potential for underground migration of contaminates through
 soil, surface and groundwater from the site to the project. For these sites, further evaluation of the
 potential impacts of contamination on the project are warranted in the form of Level II or III assessments.

Importantly, there were no sites identified in the project area that are listed on the U.S. EPA "Superfund" program, involved with mining, waste treatment or constitute other large-scale sources of environmental contamination.

Based upon the report the following two relocatees are considered "High Risk Sites":

Parcel 201

Taft Vineland Truck Repairs, LLC & Premium Truck Tires, LLC 998 Taft Vineland Road

Parcel 205 Penske Truck Leasing 1303 Taft Vineland Road

The following relocatee is considered a "Medium Risk Site":

Parcel 207

Beyel Crane & Rigging 1235 Taft Vineland Road

9.0 Publicly-Owned Lands

When lands, buildings or other improvements are needed for transportation purposes, but are held by a governmental entity and utilized for public purposes other than transportation, the acquiring body may compensate the entity for such properties by providing functionally equivalent replacement facilities. Based on this study, there are no public facilities requiring functional replacement.

10.0 Discussion Results of Contacts with Local Governments, Organizations, Groups and Individuals Regarding Residential and Business Relocation Impacts (I.E. Specific Financial and Incentive Programs or Opportunities Beyond Those Provided by the Uniform Act)

The FTE conducted extensive public outreach for this project, including coordination with representatives from Orange County, the City of Orlando, and other local agencies. FTE invited representatives from the County and City to public meetings and provided one-on-one briefings for these representatives.

Several government agencies were contacted to inquire about specific resources available to the businesses impacted by the acquisition. A list of organizations located in the Orange County area that could potentially serve as an additional source of information to a displacee was compiled and included in this report.

11.0 Community and Social Services

There are numerous economic and social service organizations in the area that are available to assist displaced individuals and businesses. The following list highlights those services available within the area. While no unusual conditions or unique problems were apparent during our field observations, advisory services will be made available, should they arise.



Organization	Service
The SBA District Office 407-648-2891 200 E. Robinson Street, Suite 1270 Orlando, FL 32801	Small Business Administration

Organization	Service
SCORE University of Central Florida 407-420-4850 3201 E. Colonial Drive, Suite A-20 Orlando, FL 32803	Procurement and Technical Assistance Center
SCORE Florida SBDC at University of Central Florida 813-259-9101 3201 E. Colonial Drive, Suite A-20 Orlando, FL 32803	Small Business Development Center
Central Florida SCORE 863-284-5607 100 S. Kentucky Avenue, Suite 230 Lakeland, FL 33801	Business Mentoring`
Jackson Chamber Association 904-366-6633 3 Independent Drive Jacksonville, FL 32202	Womens Business Center
SunBiz Florida Department of State Division of Corporations 2415 N. Monroe Street, Suite 810 Tallahassee, FL 32303	Business Registration
Florida Department of Business and Professional Regulations 2601 Blair Stone Road Tallahassee, FL 32399	Professional Regulation
Florida Department of Health 832 W. Central Boulevard Orlando, FL 32805	Central Health Center
Prosperas 407-428-5872 3201 E. Colonial Drive, Suite A-20 Orlando, FL 32803	Hispanic Business Assistance
Orange County Neighborhood Preservation and Revitalization Office 407-836-5606 450 East South Street, Suite 332 Orlando, FL 32801	Development Assistance
Orange County Office of Economic Development 407-836-7370 201 S. Rosalind Avenue, 5 th Floor Orlando, FL 32801	Development and Business Assistance
National Entrepreneur Center 407-420-4848 3201 E. Colonial Drive, Suite A-20 Orlando, FL 32803	New Business Assistance
Permits and Fees Utilities Engineering Division 407-254-9900 9150 Curry Ford Road Orlando, FL 32825	Government Development Assistance

Table 9-1 | Community and Social Services

12.0 Acquisition and Relocation Assistance Program

In order to minimize the unavoidable effects of right-of-way acquisition and displacement of people, the Florida Department of Transportation will carry out a Right-of-Way and Relocation Program in accordance with Florida Statute 339.09 and the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970 (Public Law 91-646 as amended by Public Law 100-17).

The Florida Department of Transportation provides advance notification of impending right-of-way acquisition. Before acquiring right-of-way, all properties are appraised to determine the market value. Owners of property to be acquired will be offered and paid fair market value for their property rights.

To ensure that relocatees receive adequate time to relocate, the Department hereby assures that they will not be required to move from the subject property before at least ninety (90) days have elapsed from the date of receipt of our 90 Day Letter of Assurance. This assurance applies to individuals, families, businesses, or farm operations; or personal property they may own. Further, the relocatee will be given a written notice which will specify the actual date by which the property must be vacated and surrendered to the Department. They will receive this latter notice at least thirty (30) days prior to the date specified and no occupant of a residential property will be required to move until decent, safe, and sanitary replacement housing is made available. "Made available" means that the affected person has either by himself obtained and has the right of possession of replacement housing, or the Florida Department of Transportation has offered the relocatee decent, safe, and sanitary housing which is within his financial means and available for immediate occupancy.

At least one relocation specialist is assigned to each highway project to carry out the Relocation Assistance and Payments program. A relocation specialist will contact each person to be relocated to determine individual needs, and to provide information, answer questions, and give help in finding replacement property. Relocation services and payments are provided without regard to race, color, religion, sex, or national origin.

All residential tenants and owner-occupant displacees will receive an explanation regarding all options available to them, such as (1) varying methods of claiming reimbursement for moving expenses; (2) rental replacement housing, either private or publicly subsidized; and (3) purchase of replacement housing.

Financial assistance is available to the eligible residential relocatee to:

- Reimburse the relocatee for the actual reasonable costs of moving from homes acquired for a highway project.
- Provide a supplementary reimbursement payment, when required as per the Uniform Relocation Act, for the cost of a comparable decent, safe and sanitary dwelling available on the private market.
- Provide reimbursement of expenses, incidental to the purchase of a replacement dwelling.
- Make payment for eligible increased interest cost resulting from having to get another mortgage at a higher interest rate. Replacement housing payments, increased interest payments, and closing costs are limited to \$31,000 combined total.

A displaced tenant may be eligible to receive a payment, not to exceed \$7,200, to rent a replacement dwelling or room, or to use as a down payment, including closing costs, on the purchase of a replacement dwelling.

Financial assistance is available to the eligible business relocatee to:

- Reimburse the relocatee for the actual reasonable costs of moving from businesses, and farm
 operations acquired for a highway project.
- Provide related expenses, such as personal property losses, expenses in locating a replacement site, and certain re-establishment costs may also be reimbursable.

A business may be eligible for reimbursement as a fixed payment "in lieu of moving expenses" based on the average annual net earnings of their operation (payment may not exceed \$40,000, nor be less than \$1,000). To qualify for this payment the business must vacate or relocate from its displacement site.

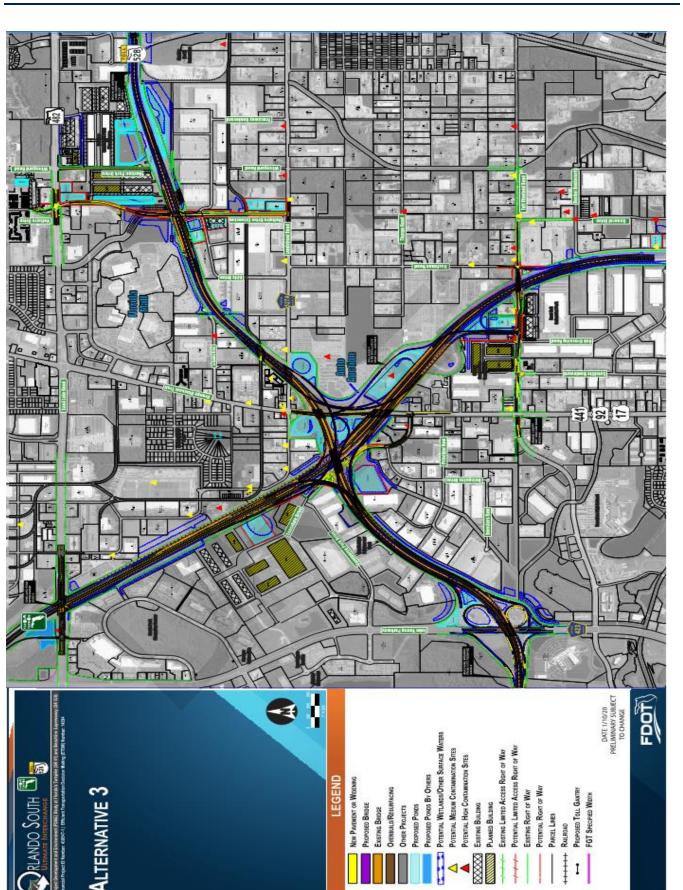
The brochures that describe in detail the Florida Department of Transportation's Relocation Assistance Program and Right of Way Acquisition Program are "Residential Relocation Under the Florida Relocation Assistance Program", "Relocation Assistance Business, Farms and Non-profit Organizations", "Mobile Home Relocation Assistance", and "Relocation Assistance Program Personal Property Moves". All of these brochures are distributed at all public hearings and made available upon request to any interested persons.

13.0 Conclusion

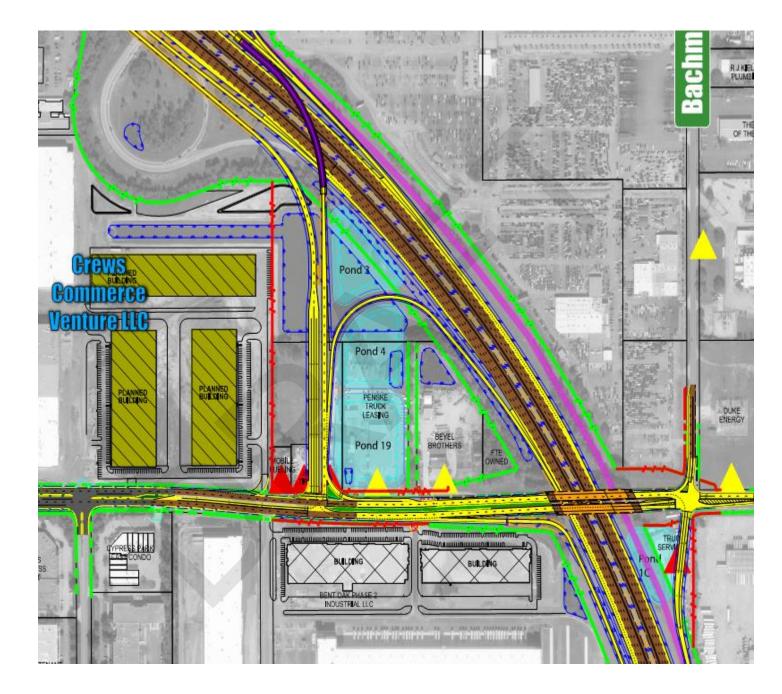
This project will have relocation impacts that will include business displacements only as previously discussed. This project does not appear to have special needs that would prevent the successful relocation of the potential business displacees.

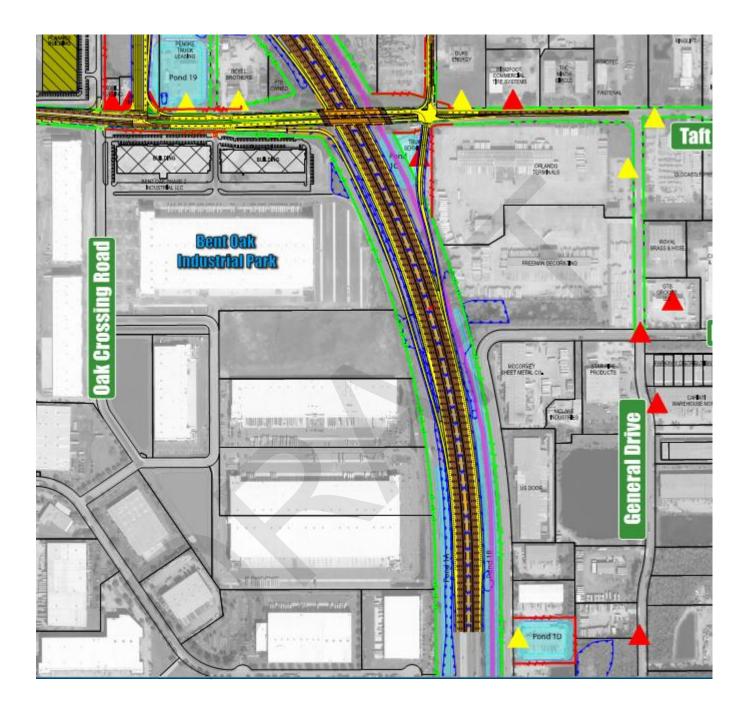
This project does not appear to have any business displacements that provide services to the elderly, handicapped, non-driver, transit-dependent, or to minority groups. Those individuals that use the transit system will still have this service available along the project corridor. The research obtained from this study as well as consultations with local government agencies reveals programs to assist business development and relocation. Relocation benefits provided in accordance with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, as amended appear to be adequate.

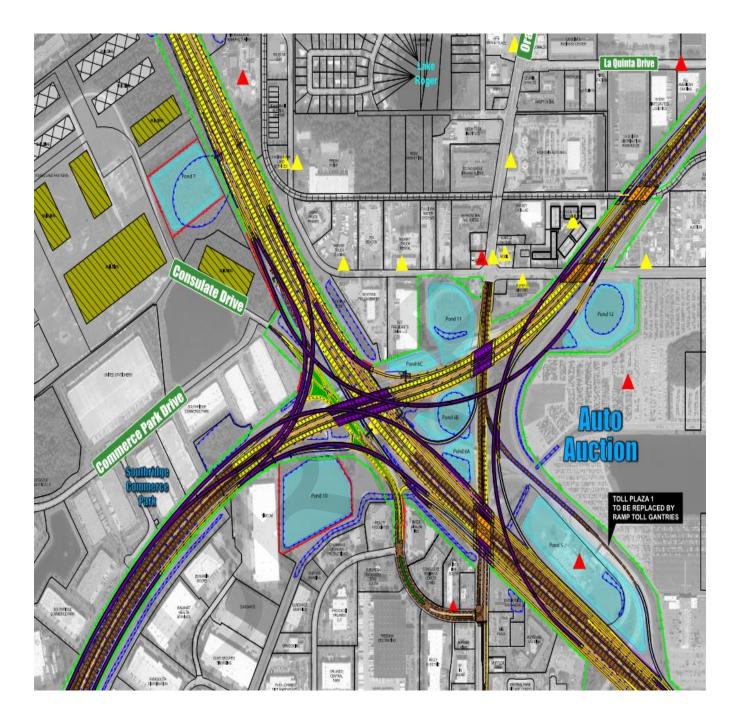
Appendix

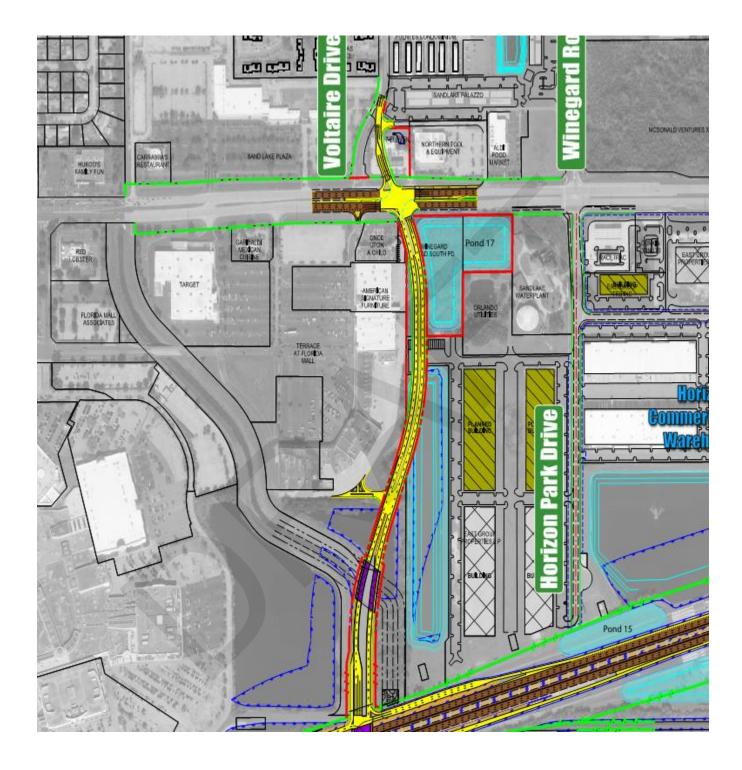


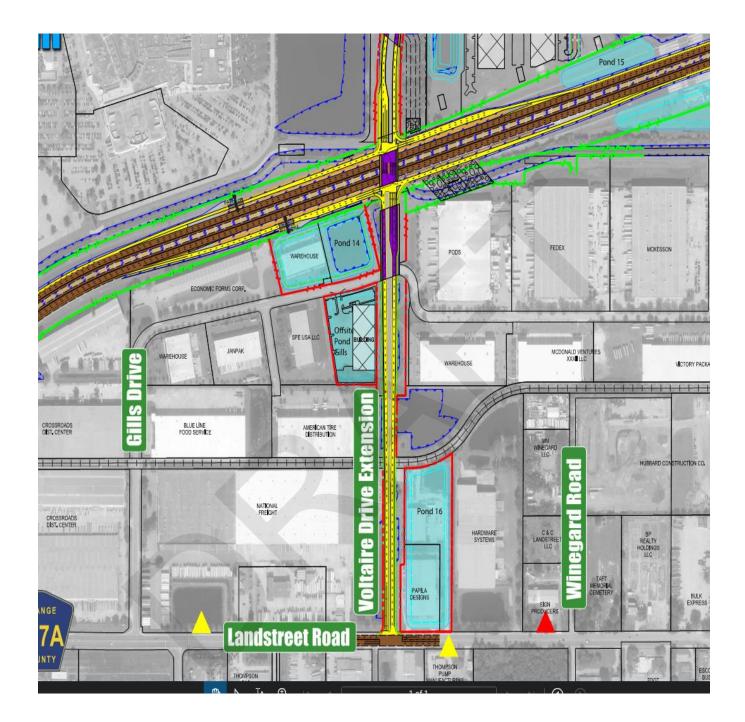
Orlando South Ultimate Interchange

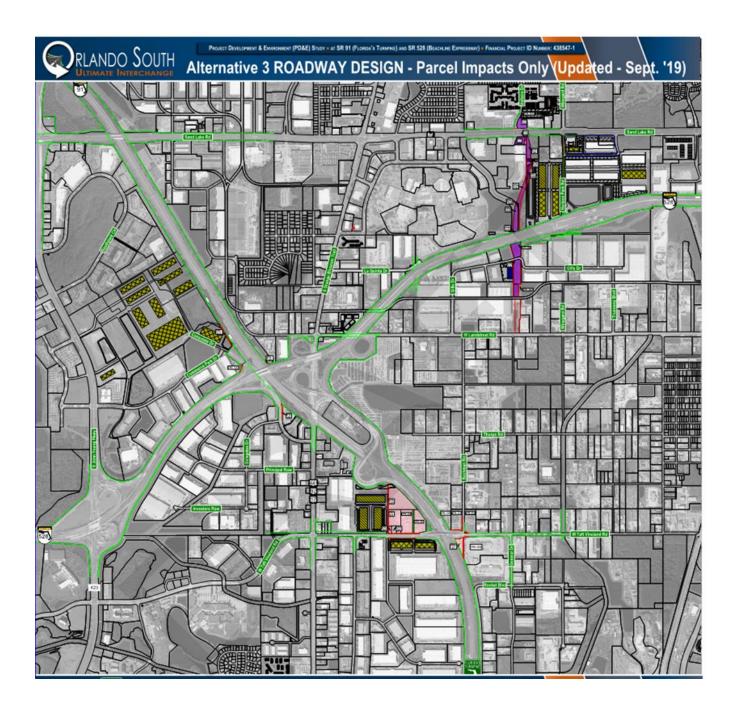


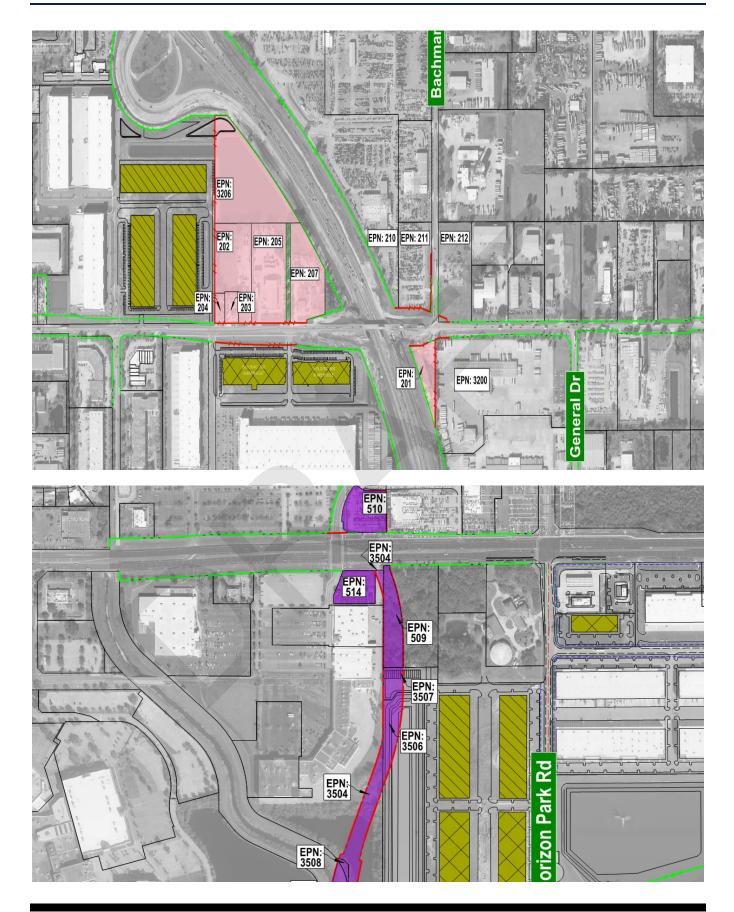


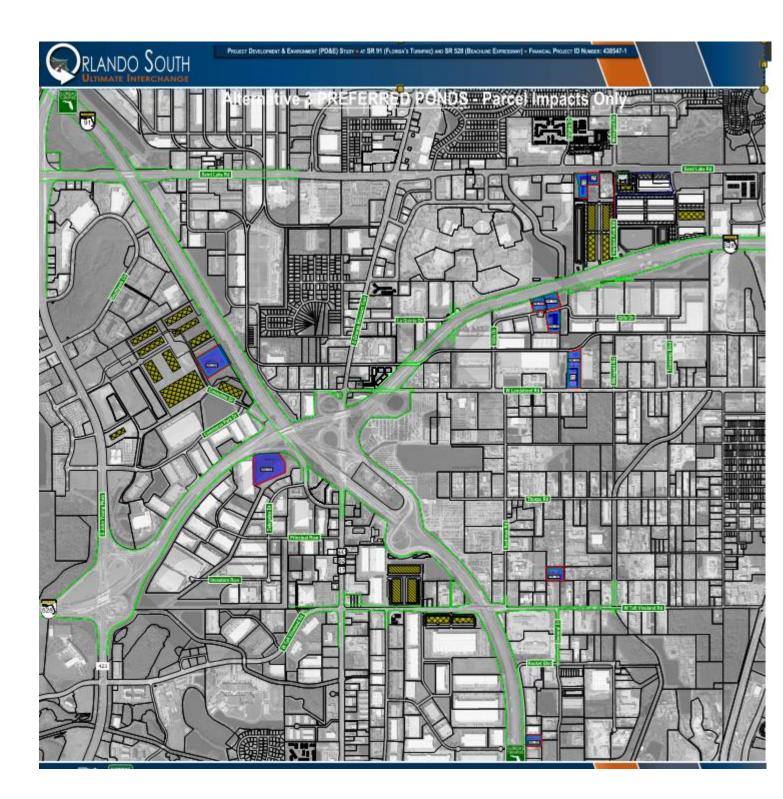


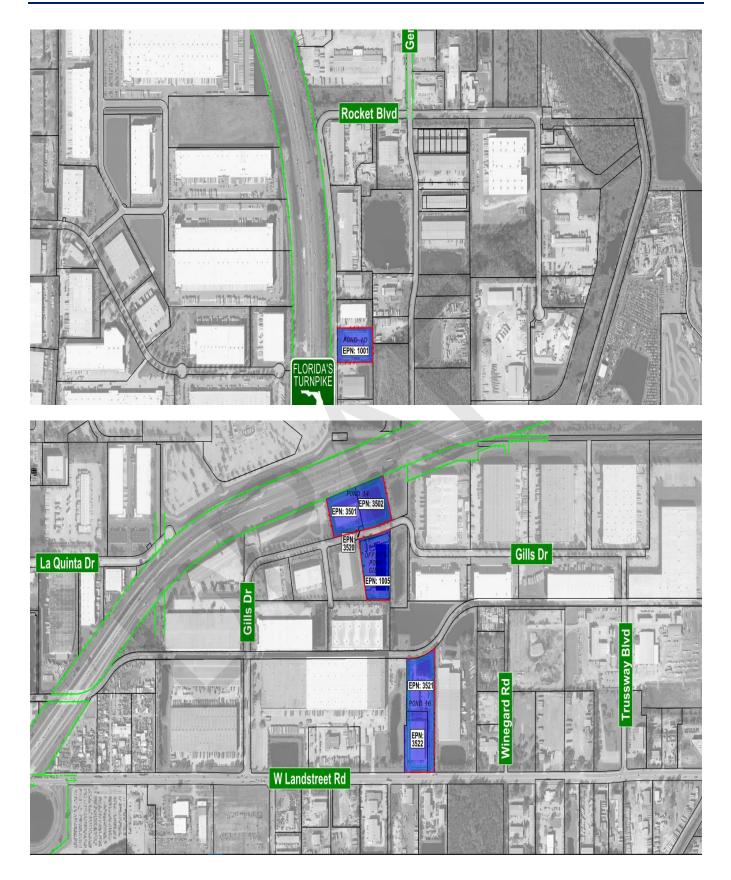












A.0 PROJECT ADDENDUM

The development of alternatives for the Orlando South Ultimate Interchange Project Development & Environment (PD&E) Study was completed in consideration of the Florida's Turnpike Enterprise (FTE's) Express Lane Master Plan in effect at the study Notice to Proceed which included the following:

- Two Express Lanes and three General Toll Lanes in each direction on Florida's Turnpike, separated by a buffer with Express Lane Markers
- One Express Lane and three General Toll Lanes in each direction on the Beachline Expressway, separated by a buffer with Express Lane Markers

Incorporation of the Express Lane Plan is included in the supporting documents and analysis.

In October 2019, FTE elected to change its operational approach and will not implement dynamically tolled express lanes on these facilities. The FTE is now implementing a Managed Lane system that restricts truck usage on selected lanes on its facilities without the additional toll. Revised typical sections for Florida's Turnpike and the Beachline Expressway are shown on **Figures A-1 and A-2**.

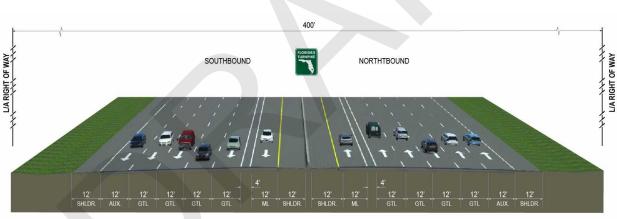


Figure A-1 Florida's Turnpike Managed Lane Typical Section

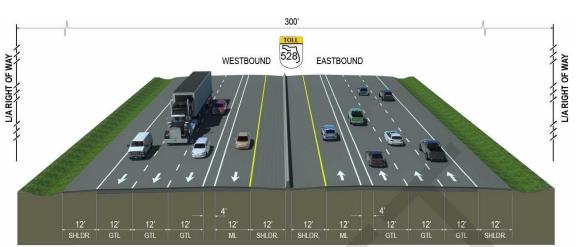


Figure A-2 Beachline Expressway Managed Lane Typical Section

This proposed change will be implemented during final design. The change does not invalidate the results of this study because the proposed footprint of the Florida's Turnpike and the Beachline Expressway is the same as the studied typical section. Therefore, there is no increase in impacts