

# Tolling Forum

## 2023

# General Tolling Requirements (GTR)



August 17, 2023




- Introductions
  - Transportation Development Director
  - District Design Engineer
  - GTR Team
  - FTBA & ACEC
- GTR Overview
- Updates for 2023
- Feedback



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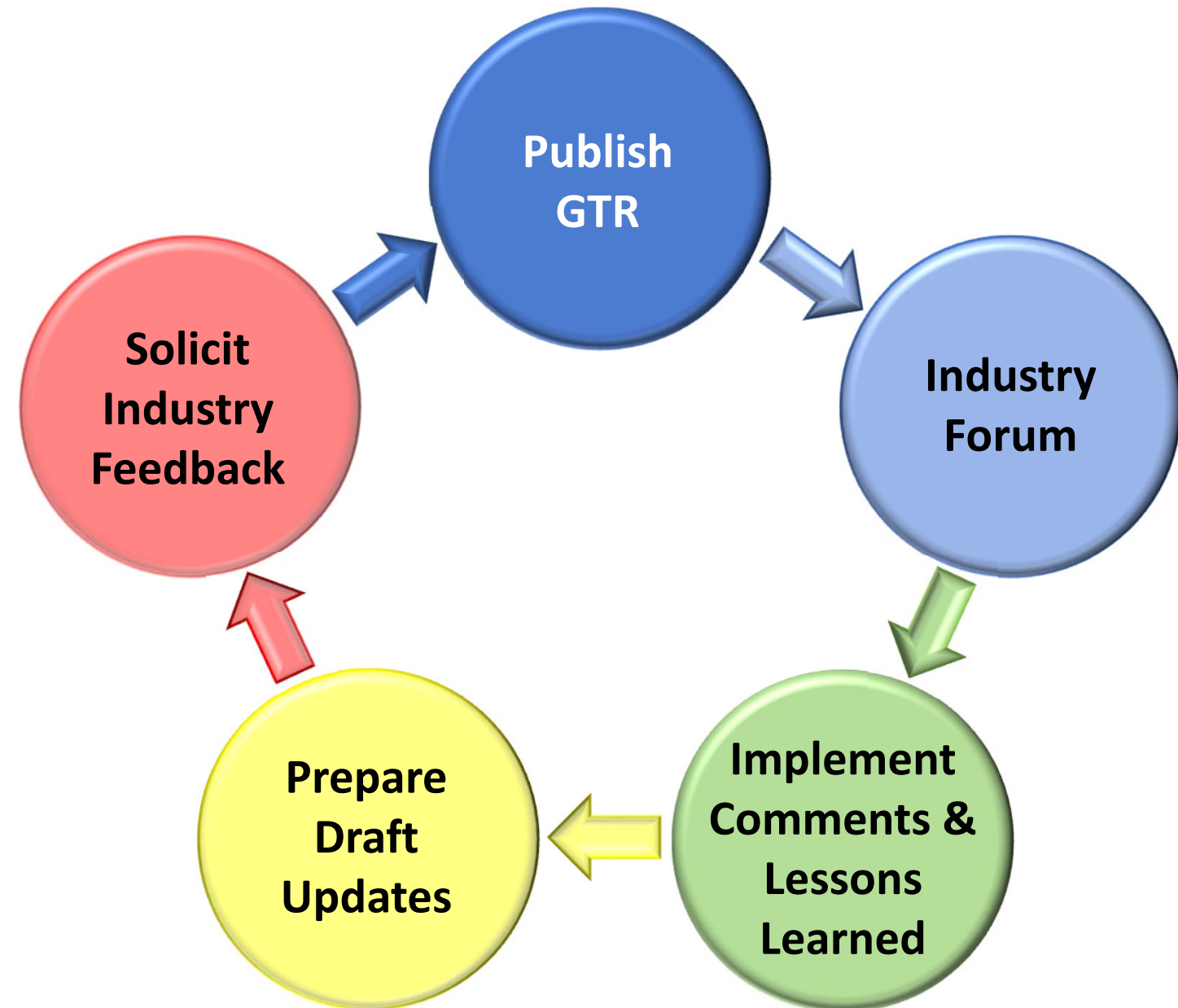


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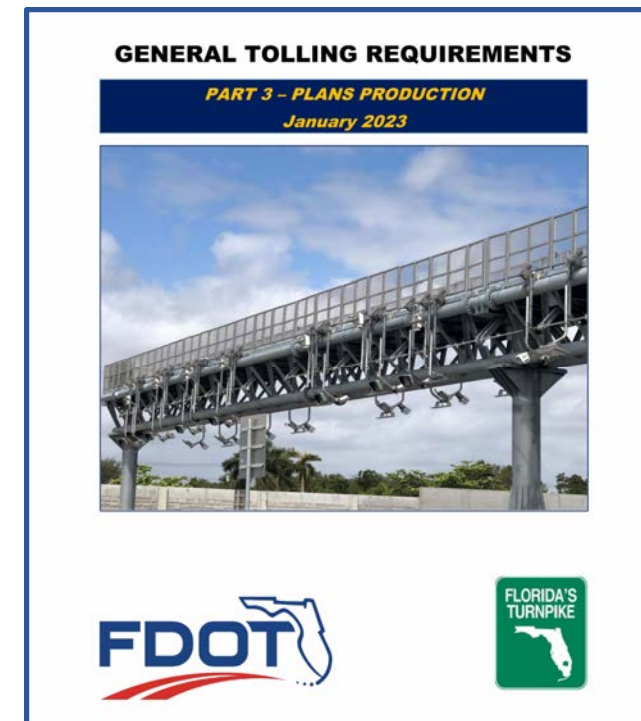
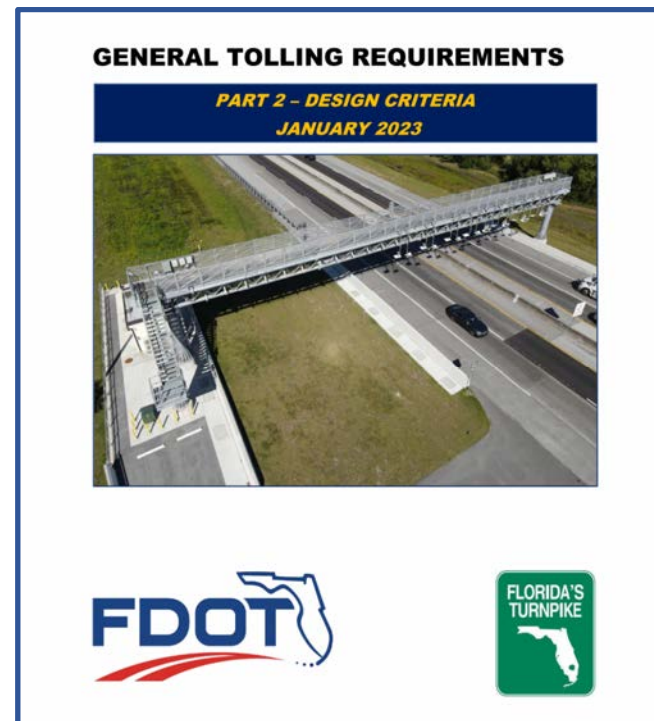
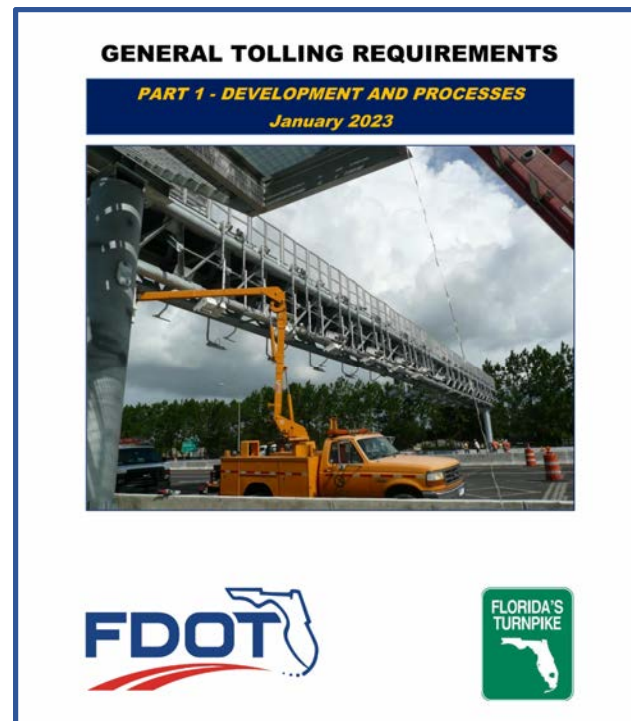


- Statewide source of toll infrastructure criteria and requirements
- Applies to Turnpike and District new tolling projects and when improvements impact existing toll facility operations or infrastructure
- Applies to managed lanes with a tolling component
- Supports all project delivery methods





- Part 1 – Development and Processes
- Part 2 – Design Criteria
- Part 3 – Plans Production



- PART 1
  - Updated abbreviations and terms
  - Clarified Turnpike Tolls Design review and approval processes
- PART 2
  - Clarified PD&E Toll Siting Technical Memorandum (TSTM) requirements
  - Added GTR exhibits
  - Updated GTR sections and exhibits



- PART 2 (cont.)
  - Updated MSPs (GTR 211.2)
  - Appendix 1 – Updated and removed TSP sections
  - Appendix 2 – Signing and Pavement Marking at Toll Sites *(New)*
  - Removed references to Turnpike Design Handbook (TDH)
- PART 3
  - Updated gantry plans submittal requirements
  - Updated pay items



- Removed references to Turnpike Design Handbook (TDH)
- Revised term Tolled Lanes (TL)
- Clarified GTR Deviation request process
- Updated Tolls Design website  
[Tolls Design – Florida's Turnpike \(floridasturnpike.com\)](https://floridasturnpike.com)

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**STATEWIDE TOLLS DESIGN SUPPORT**

- [Toll Facilities Scope Section 31T](#) (posted 04/14/2023)
- [Toll Facilities Staff Hours Form Tab 31T](#) (posted 04/14/2023)
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The District Production Project Manager must communicate with the Turnpike Production Project Manager who will engage with the Toll Systems Project Manager and the Tolls Design Administrator through each phase of the project. Each project should have a complete matrix that is agreed and accepted by both District and Turnpike Project Managers prior to the Phase II plan submittal.

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- Process for use of Roadside Tolling Cabinet (RTC) sites
  - Proof-of-Concept to be field verified
  - Criteria to be refined based on pilot project's lessons learned and maintenance feedback
  - RTC Sites **only** available for selected Turnpike pilot projects or at District's request

**120.2 Process for Use of RTC Sites**

(1) RTC Sites and associated criteria must not be used without Turnpike Tolls Design and Turnpike Design Engineer approval. See **GTR 200** for more information on Toll Site categories.

(2) RTC Site use requests must be submitted in PD&E prior to the draft submittal of the preliminary TSTM.

Modification for Non-Conventional Projects:

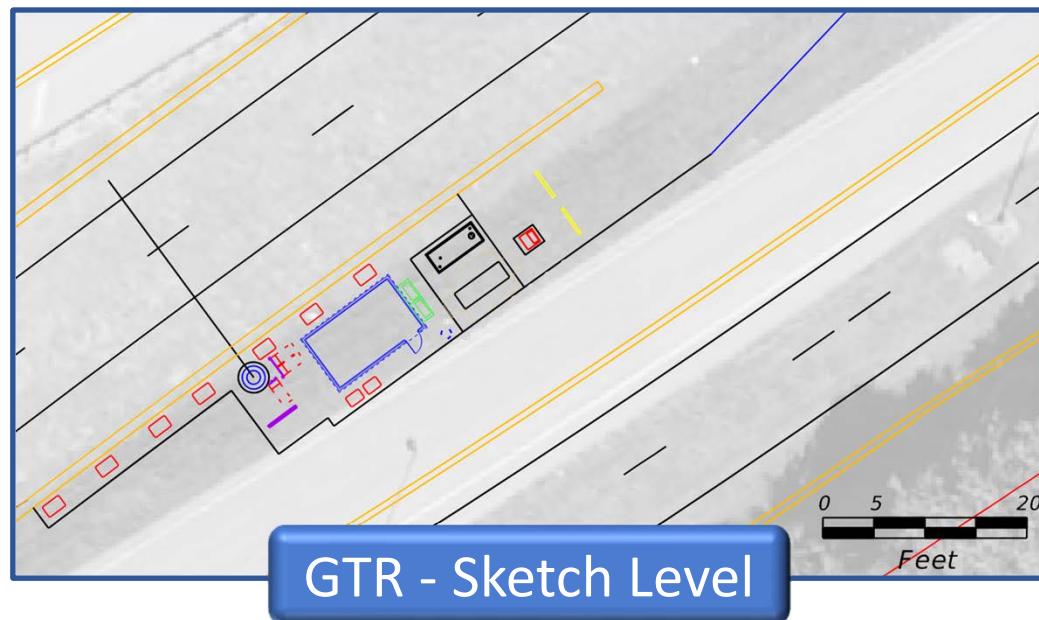
Delete items (1) and (2) above and replace with the following:

RTC Sites and applicable requirements in the GTR must not be used. Use TEB site design criteria for all toll sites.



## 202 – Toll Siting

*(Not to be confused with PD&E Manual Sketch Level process)*



### 202.2 PD&E Toll Siting

During alternatives development, as part of the PD&E, a sketch level toll site must be included in each alternative. Sketch level toll sites must apply the appropriate toll site exhibit onto each concept alternative to confirm the basic geometry. The concept plans must have sufficient detail to show that the proposed location can support a viable toll site. They must also illustrate potential infrastructure conflicts that must be mitigated.

Perform the following for sketch level toll site development:

- (1) Assume a separate toll site for each toll gantry during alternatives development.
- (2) Use a GTR TEB site as a sketch for alternatives development.
- (3) Coordinate with Turnpike Tolls Design where a GTR TEB site layout is not feasible.
- (4) Identify and include justification for any required GTR Deviations.

A preliminary TSTM must be prepared for the preferred alternative in accordance with **GTR 202.3**.



## 220 – Toll Site Roadway

- Profiles (sags and crests) (0.3% min.)
- Lane, shoulder, and buffer widths
- Shoulder rocking

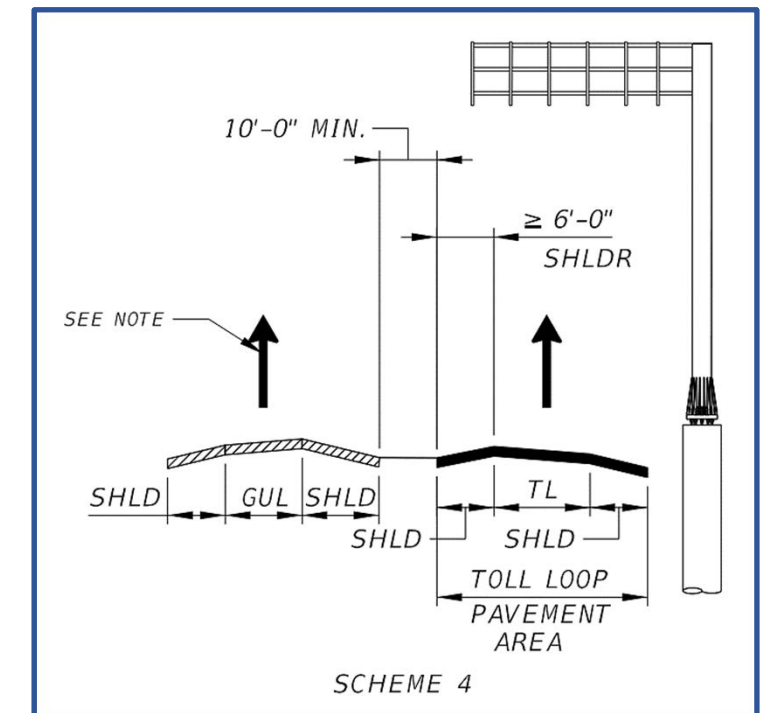
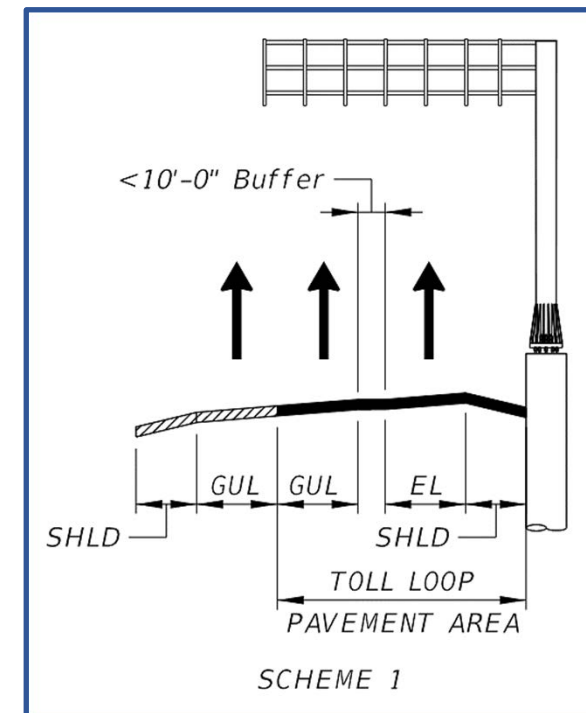
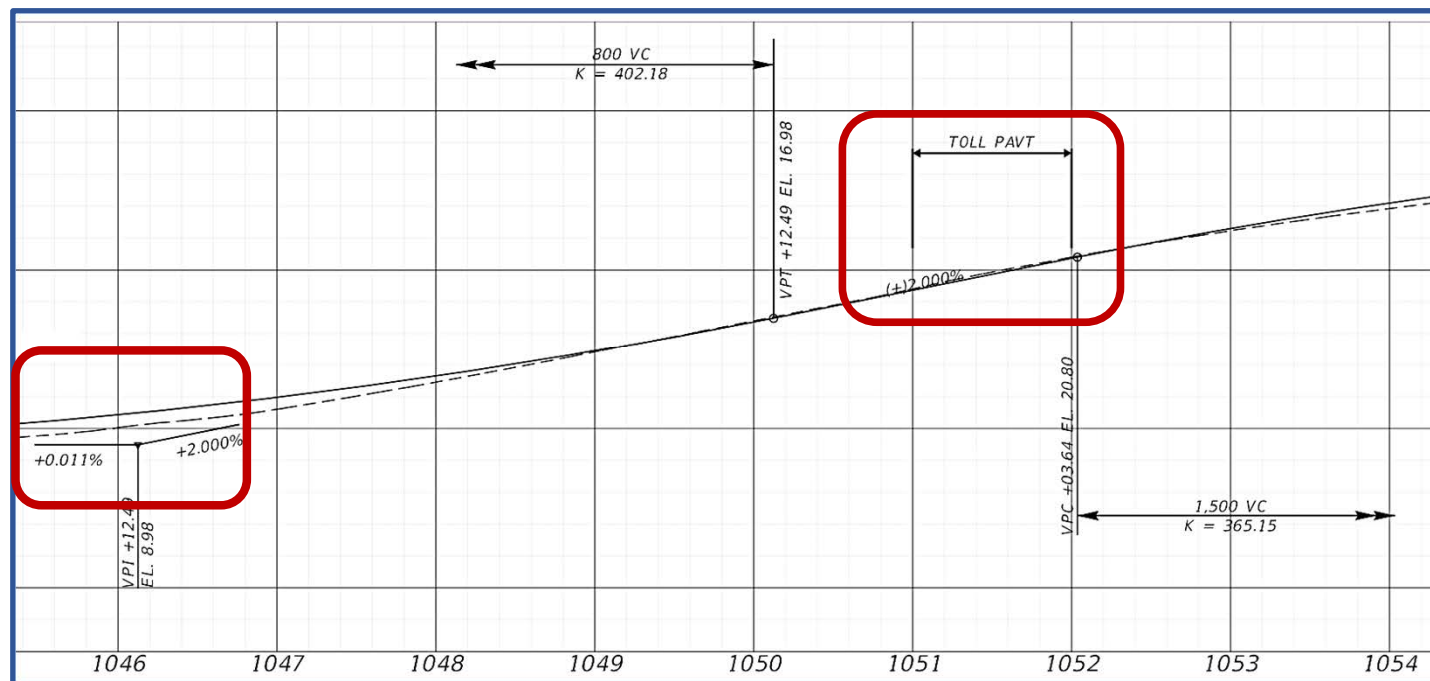


Exhibit 220.2-1 (New)



## 222 – Toll Site Signs and Pavement Markings

### 222.2 Sign TOL-7 “Do Not Stop”

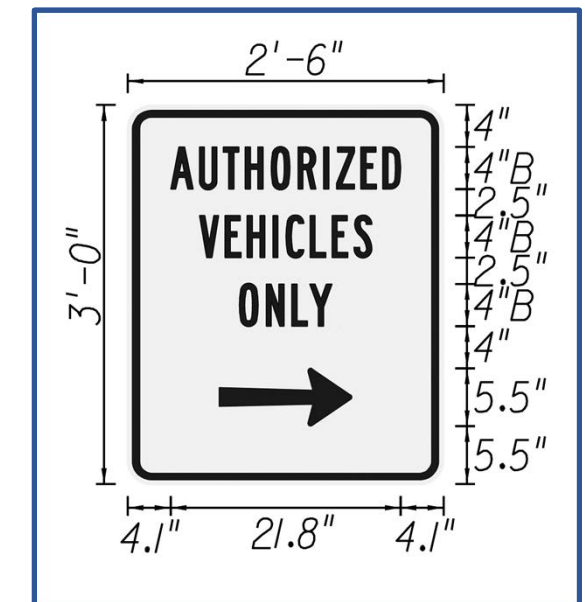
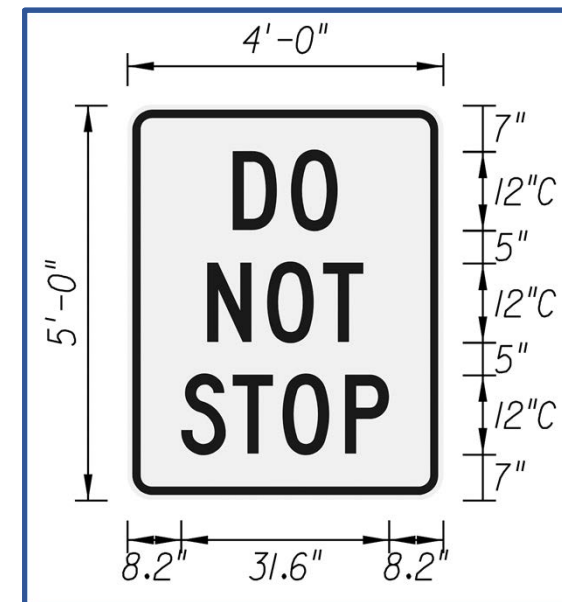
- (1) Sign TOL-7 must be located at least 50 feet from the centerline of the gantry. See [Appendix 2](#) for additional information.
- (2) Sign TOL-7 location must be coordinated to avoid conflict with pull boxes or other obstructions.

### 222.3 Sign TOL-8 “Authorized Vehicles Only”

- (1) Sign TOL-8 is required at all maintenance pull-off areas.
- (2) Sign TOL-8 must be ground-mounted and located within 12-inches from the end of the concrete barrier adjacent to the maintenance pull-off area access point. See the [TEB Site Plans](#) and the [RTC Site Plans](#) in **GTR 231**.

### 222.4 Pavement Markings at the Toll Site

See [Appendix 2](#) for pavement marking requirements at the toll site. See the [Traffic Engineering Manual](#) (TEM) for pavement marking and EL marker requirements at express lanes.



Appendix 2 (NEW)  
 Signing and Pavement  
 Marking at Toll Sites



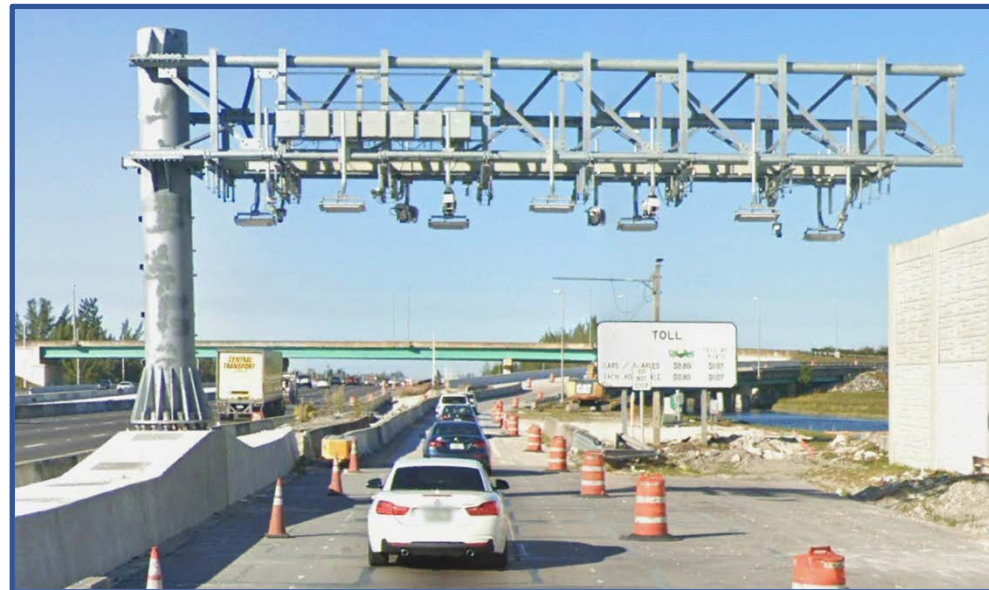
## 223 – Toll Site Construction Phasing Requirements

### 223.1 General Requirements

- (6) Maintain all existing toll operations with no interruption to toll collection during construction.
- (7) Maintain toll operations during construction for express lanes, including dynamic rate setting systems, consistent with the existing tolling plan and operations.

### 223.3.1 Temporary Traffic Control Plan (TTCP)

- (2) The installation of the toll gantry foundations must be identified in the construction phasing as early as possible to allow sufficient time for foundation surveys to be included into the toll gantry shop drawings. Additional subphases may be required to accommodate the construction of the toll gantry foundations prior to the construction of the remainder of the toll site.



- (5) Proposed detours that avoid increased tolling through the detour are preferred. Where such increases cannot be avoided, a memorandum with options to address the impact to customers is required. The following scenarios would require an analysis and memorandum to be submitted:
  - (a) The detour sends users to a toll site with a higher toll or through multiple toll sites.
  - (b) The detour closes tolled lanes with a cash-only option and sends users to a SunPass only lane.

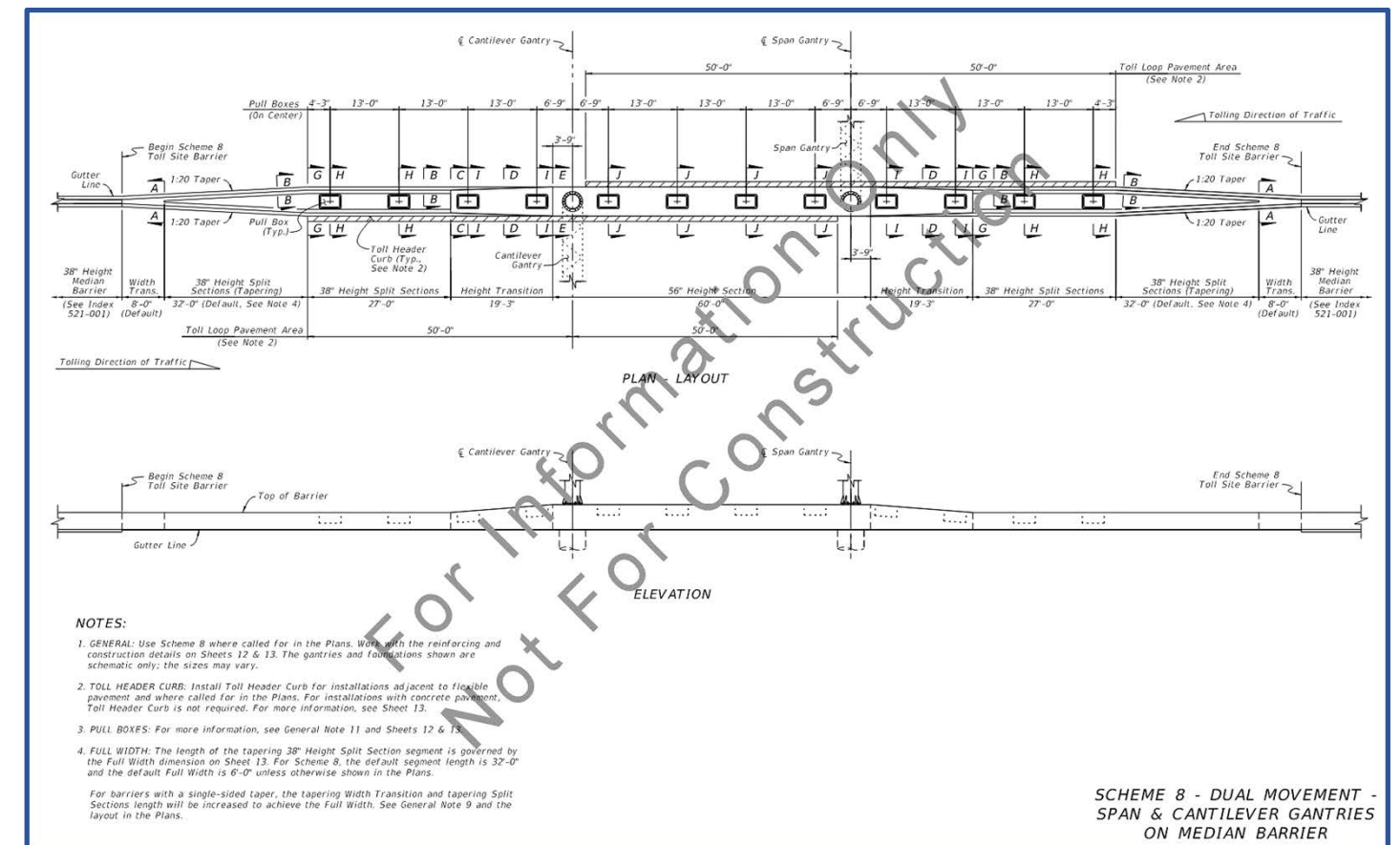


## 231 – Toll Site Layout

### 231.1 General Requirements

- (5) Concrete median barrier in accordance with [Developmental Standard Plans, Concrete Barrier at Toll Sites](#) must be installed to accommodate median loop pull box installations and median gantry uprights. Use of Developmental Standard Plans requires approval by the FDOT Central Office.

*(Reduces the number of plans and details required)*



D521-005

*(3 New schemes)*



## 232 – Toll Site Electrical *(Reorganized and added Exhibits)*

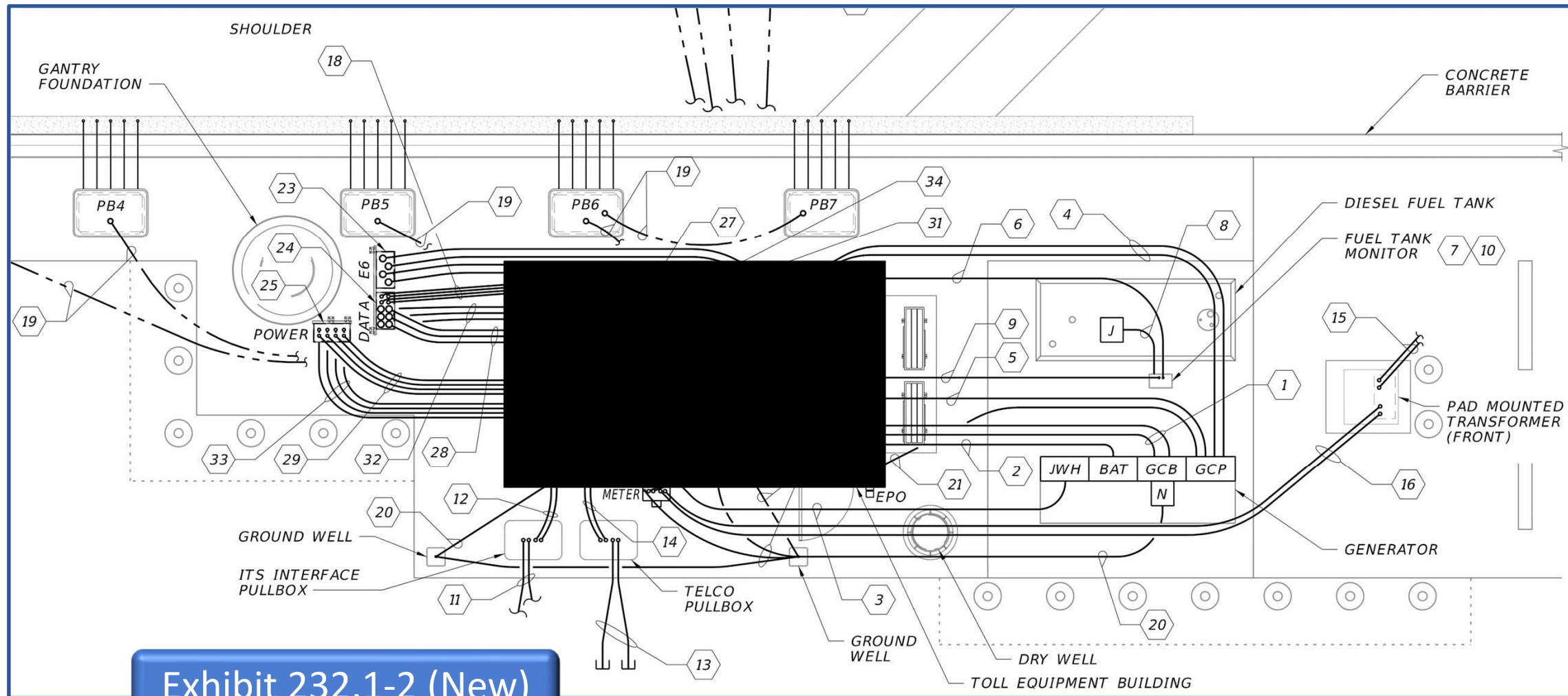


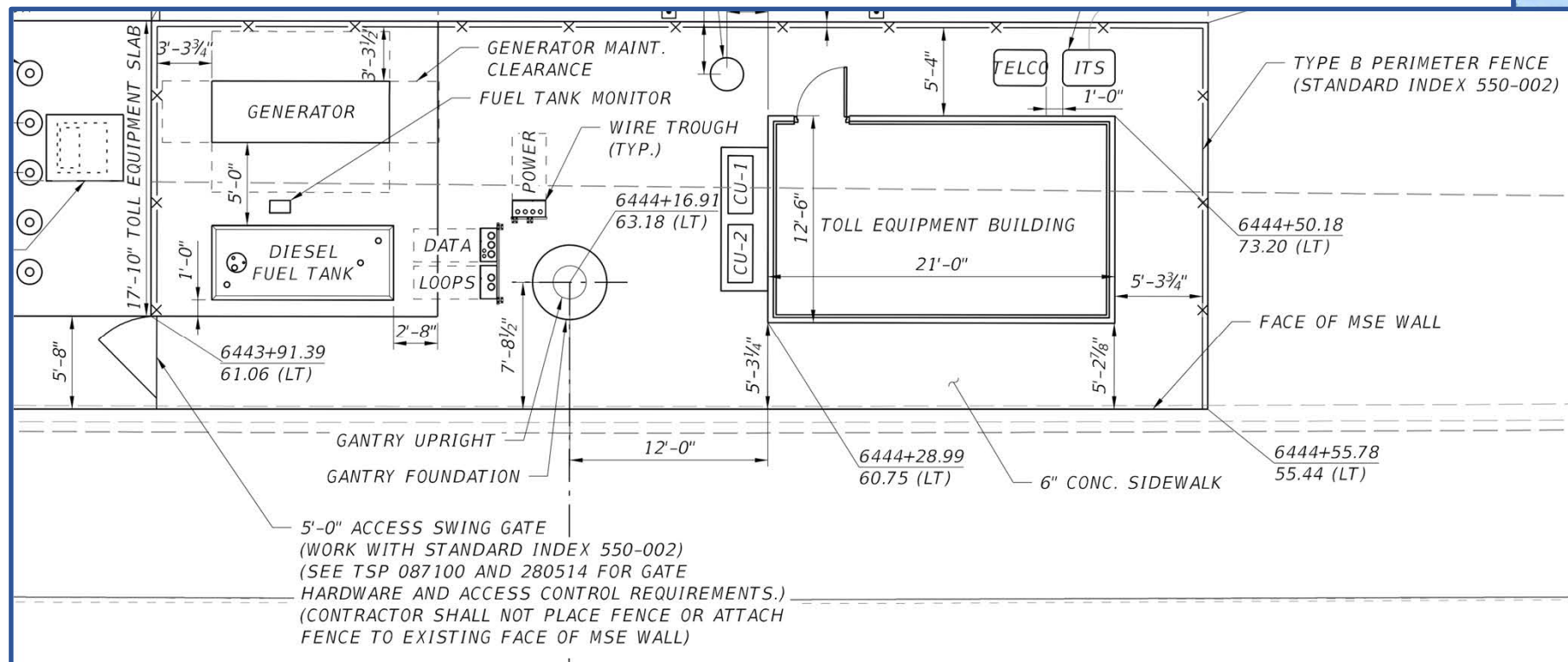
Exhibit 232.1-2 (New)

- REFERENCE NOTES:**
- 1 EOR TO PROVIDE CONDUIT SIZES, WIRING, AND SUPPORTS FOR CONNECTION FROM GENERATOR TO EQUIPMENT
  - 2 1" CONDUIT FROM BATTERY CHARGING (RED FOR +12V, BLACK FOR -12V).
  - 3 1" CONDUIT FOR JACKET WATER HEATING
  - 4 (2) 1"C. FROM GENERATOR CONTROL PANEL TO EQUIPMENT
  - 5 1"C. FOR (2) #14 (GENSET RUN), (4) #12 (EPO)
  - 6 3/4"C. FOR SCADA CONNECTIONS TO FIBER OPTIC CABLE MARKER INSTALLATION
  - 7 PULLBOX MOUNTED ON STRUT CHANNEL
  - 8 (1) 1"C. FOR FUEL TANK AND FUEL TANK MONITOR
  - 9 (1) 1"C. FUEL TANK MONITOR (EDP-XX).
  - 10 MOUNT TOP OF FUEL TANK MONITOR ON STRUT CHANNEL SUPPORT POSTS. (1-5) ENCASE THE SUPPORT POSTS AT 3'-0" CONCRETE ENCASE EACH POST WITH 2" CONCRETE
  - 11 CONDUITS FROM ITS SPLICE VAULT, PROVIDER TO COORDINATE WITH ITS CONTRACTOR FOR FIBER OPTIC CABLE MARKER INSTALLATION
  - 12 (2) 2"C. STUBBED UP BELOW THE WALL FROM THE ITS INTERFACE PULLBOX FOR FIBER OPTIC CABLE MARKER INSTALLATION
  - 13 (2) 2"C. FROM TELCO PULLBOX TO FUTURE SIDEWALK FOR FUTURE "LEASED LINE"
  - 14 (2) 2"C. FROM TELCO PULLBOX TO AREA FOR FUTURE "LEASED LINE"
  - 15 UTILITY COMPANY PRIMARY FEEDER. PROVIDER FOR ROUTING FROM POINT MOUNTED TRANSFORMER. SEE SHEET
  - 16 SERVICE LATERAL TO MDP VIA METER.
  - 17 TOLL EQUIPMENT MOUNTING FRAME.
  - 18 (2) 2"C. (CCTV), (2) PER DIRECTION OF TRAVEL
  - 19 (1) 3"C. FOR LOOP WIRING.
  - 20 GROUNDING ELECTRODE SYSTEM.
  - 21 (1) 1"C. FROM EMERGENCY POWER OFF TO EQUIPMENT
  - 22 (X) 1"C. FOR LOOP WIRING.



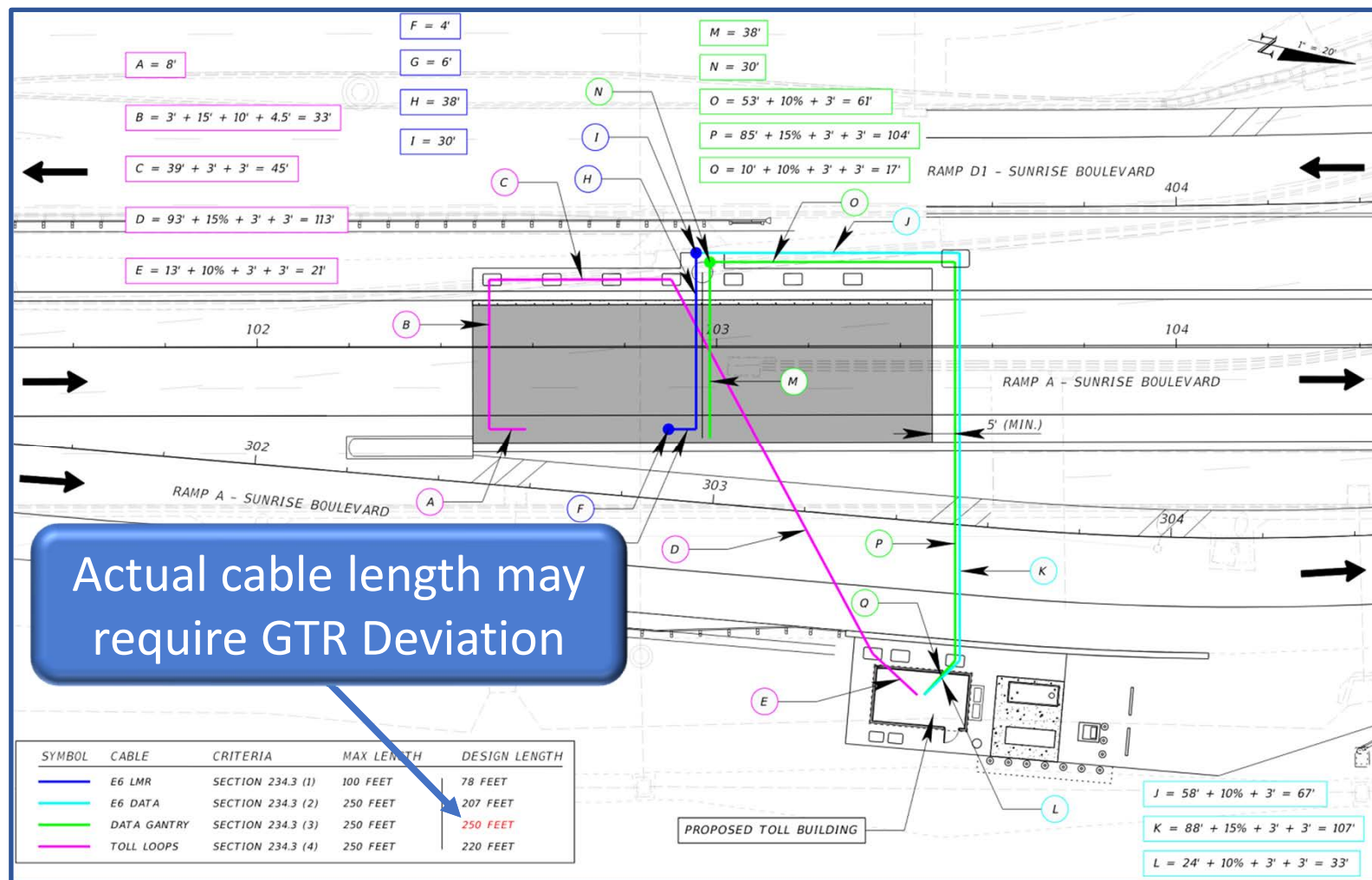
## 232.9 Toll Site Security

*(Clarified site access control for locations where fences and gates are required)*





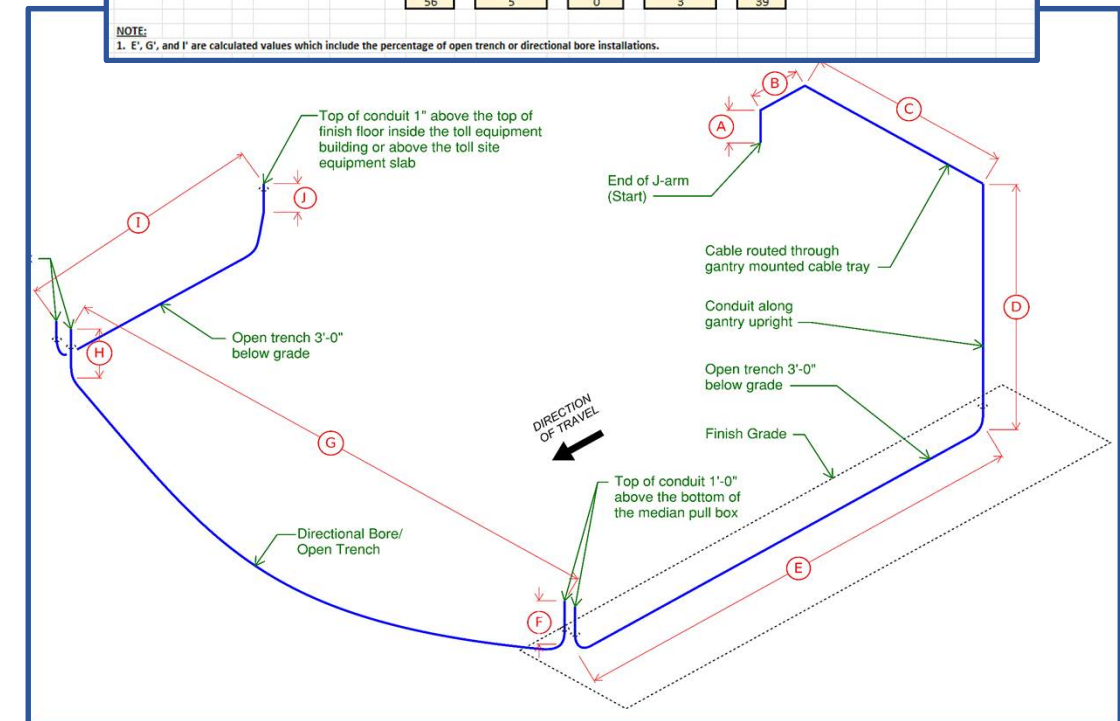
## 234.3 – Cable Distance Templates



GTR Section 234.3(3)  
Option 1: Top of median pull boxes are HIGHER than toll equipment building finish floor elevation.

$A$	$B$	$C$	$D$	$E$	$(2) \times F$	$G$	$(2) \times H$	$I$	$J$	= TOTAL CABLE DISTANCE
4	6	0	30	62	10	0	6	42.9	0	160.9 FEET
			measure d distance from center of furthest equipped lane to center of gantry upright.	measure d distance from gantry mounted cable tray to 3 feet below grade.	Add 10% for Open Trench	Depth of conduit burial to 1-foot above the bottom of the loop pull box	Add 15% for Directional Bore	Depth of conduit burial to 1-foot above the bottom of the loop pull box	Add 10% for Open Trench	Cable Distance is Acceptable
			$E$	$F$	$G$	$H$	$I$			
			56	5	0	3	39			

NOTE:  
I, E, G, and F are calculated values which include the percentage of open trench or directional bore installations.



## 241.6-1 TEB Foundation

*(Standard floor penetration layout)*

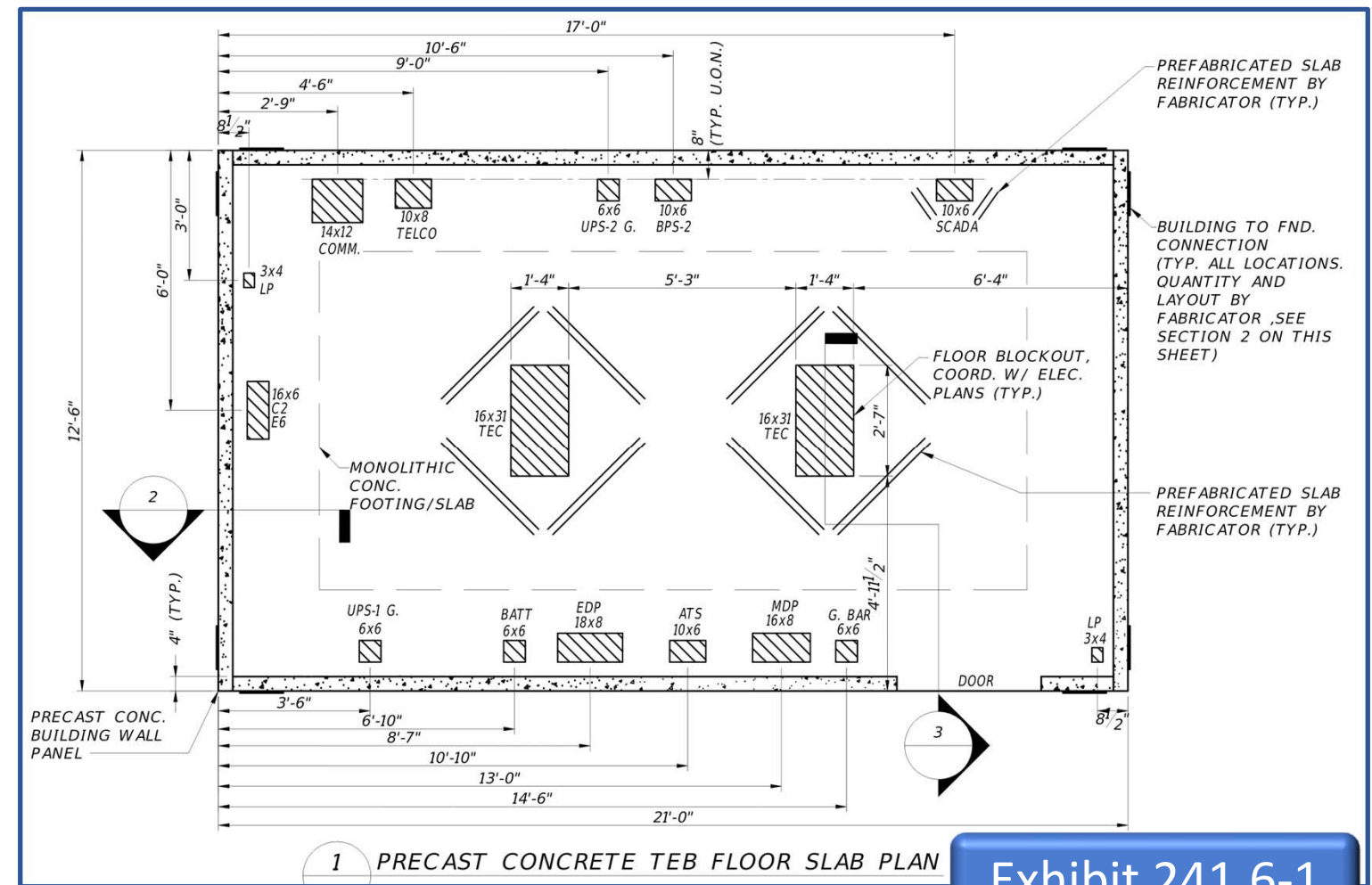


Exhibit 241.6-1



## **242.1-2 TEB Electrical Layout** *(Updated)*

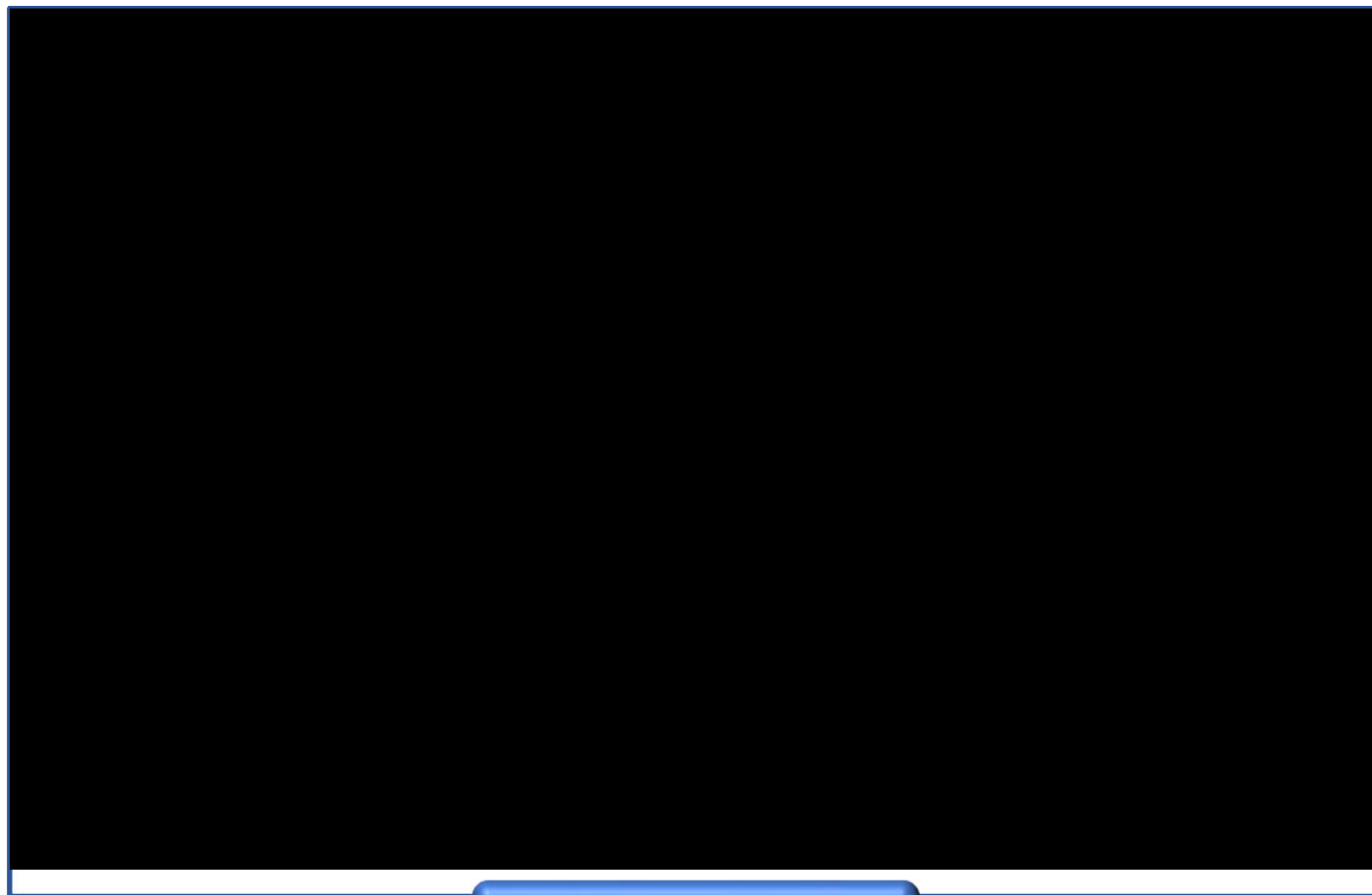


Exhibit 242.1-2



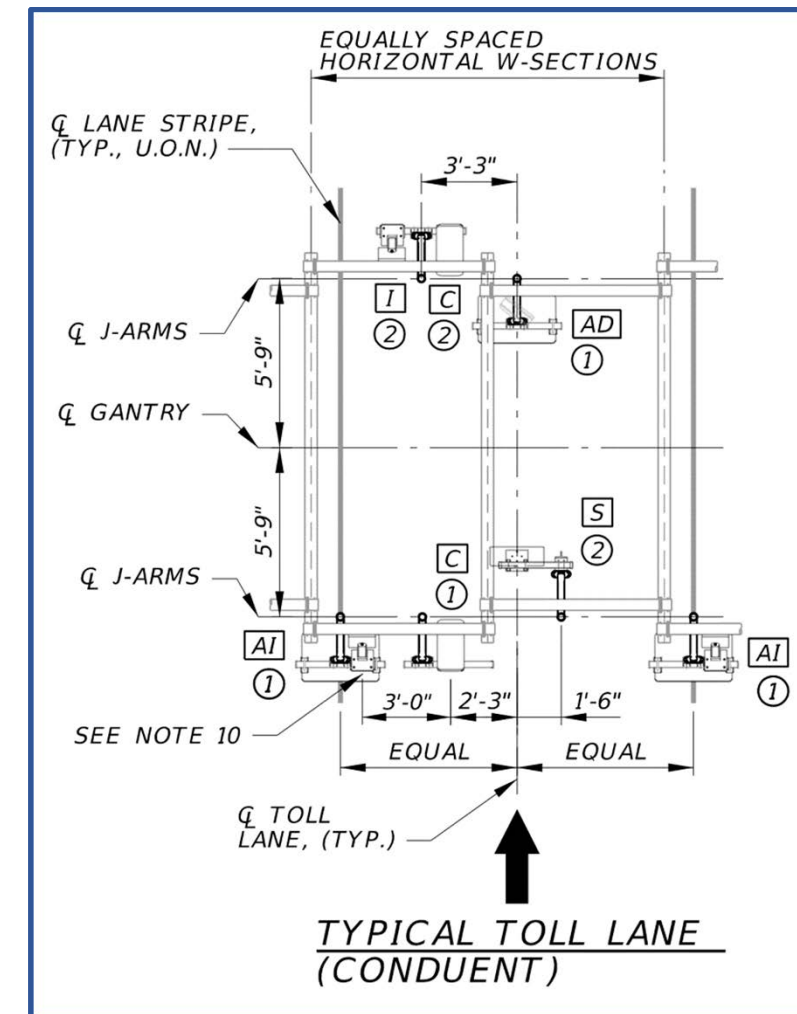
Exhibit 242.1-4



## 250 – Toll Gantries *(Updated vendor req's.)*

Exhibits separated by vendor

- Exhibit 250.2-1 TransCore Layout
- Exhibit 250.2-2 Conduent Layout
- New Vendor equipment loading added
- Exhibit 250.2-3 Toll Equipment Loads



## 251 – Toll Gantry Structural

EORs are only responsible for strength and fatigue design compliance for cantilever gantries

*(Removed the need for comparative analysis to the original sample calculations)*

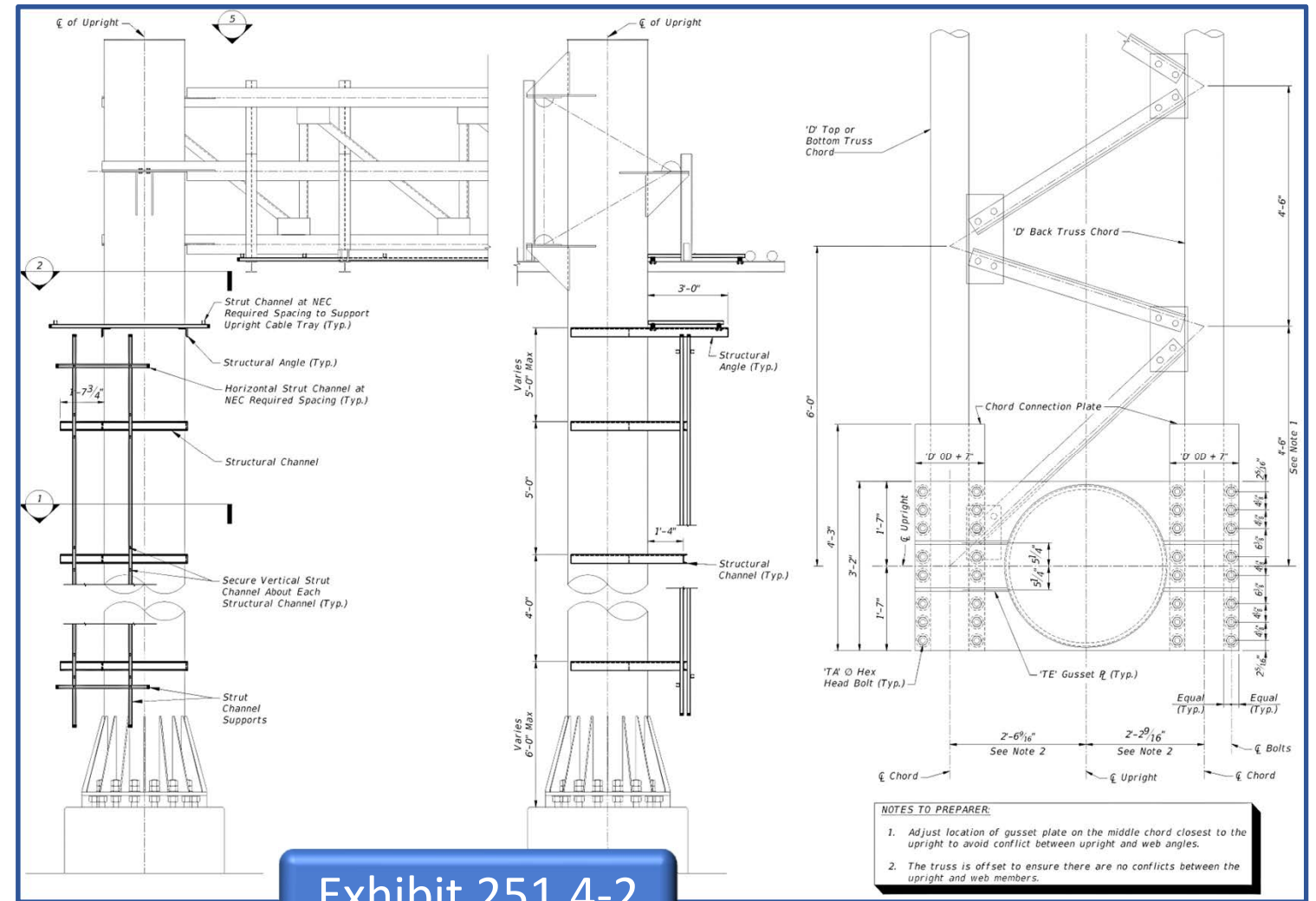


Exhibit 251.4-2



## 251 – Toll Gantry Structural

- Minor Update: Exhibits 251.7-1, 251.7-4, 251.7-5, 251.7-6, 251.7-8 thru 251.7-16, 251.7-18 thru 251.7-20
- Replaced: Exhibit 251.7-7

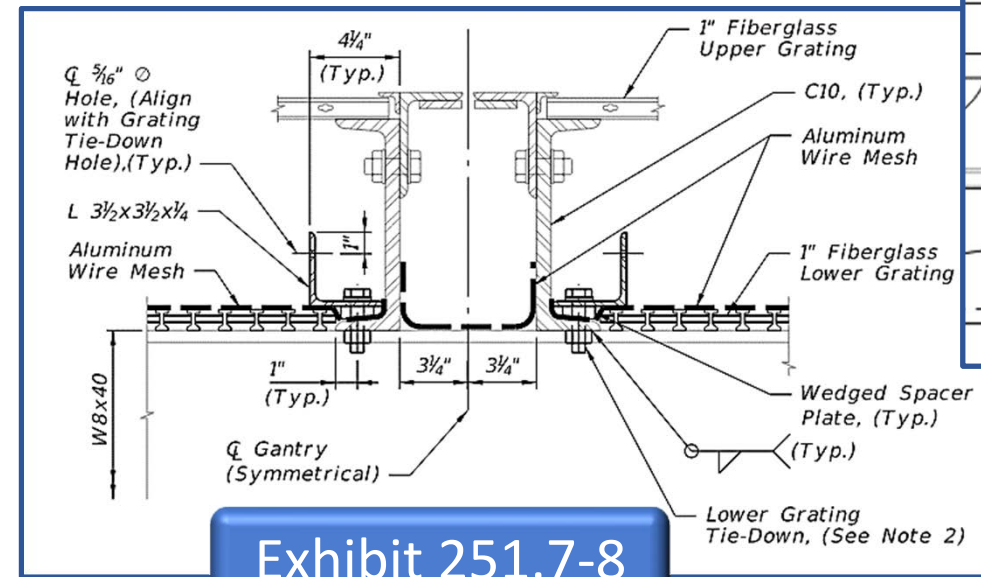


Exhibit 251.7-8

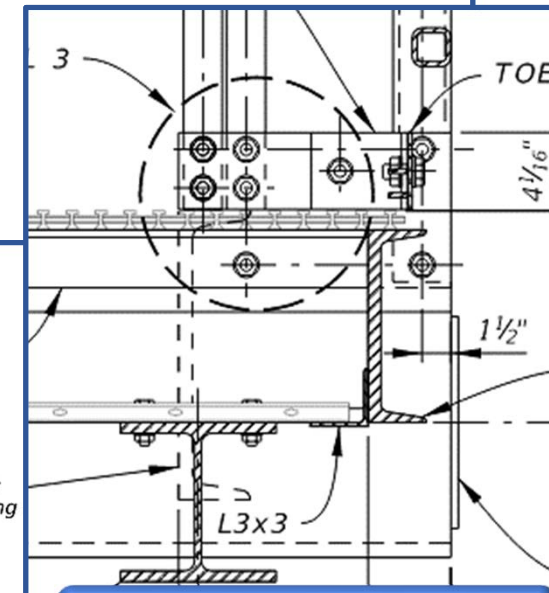


Exhibit 251.7-18

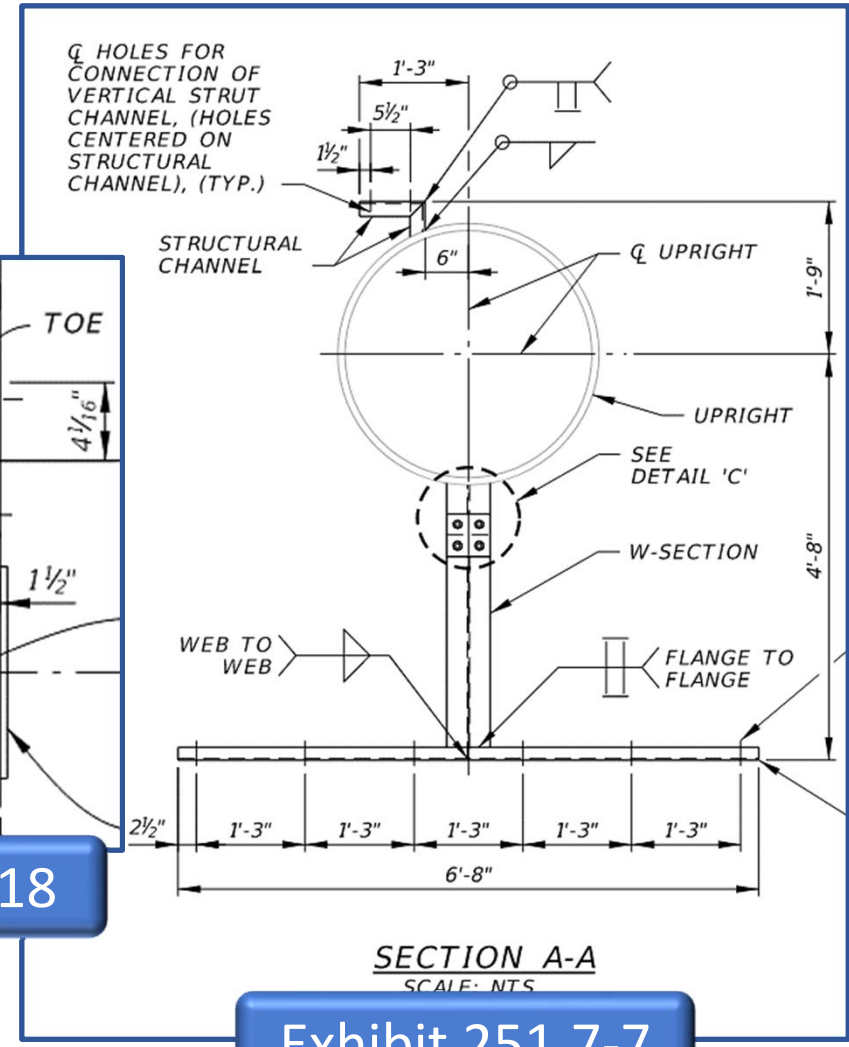


Exhibit 251.7-7



## 252 – Toll Equipment J-Arms

- Added TEC equipment adjustability
- Lengthened u-bolts

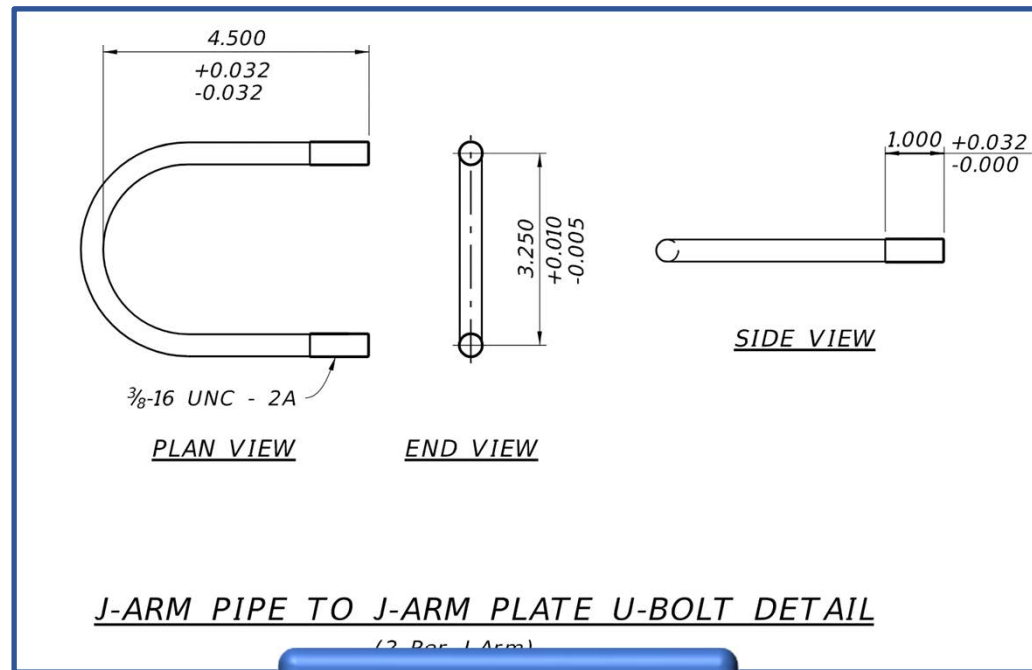


Exhibit 252.1-2

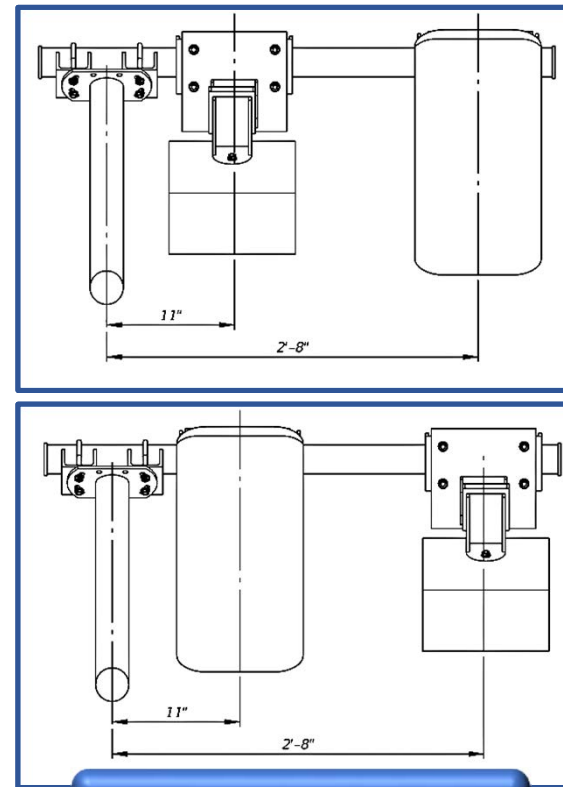
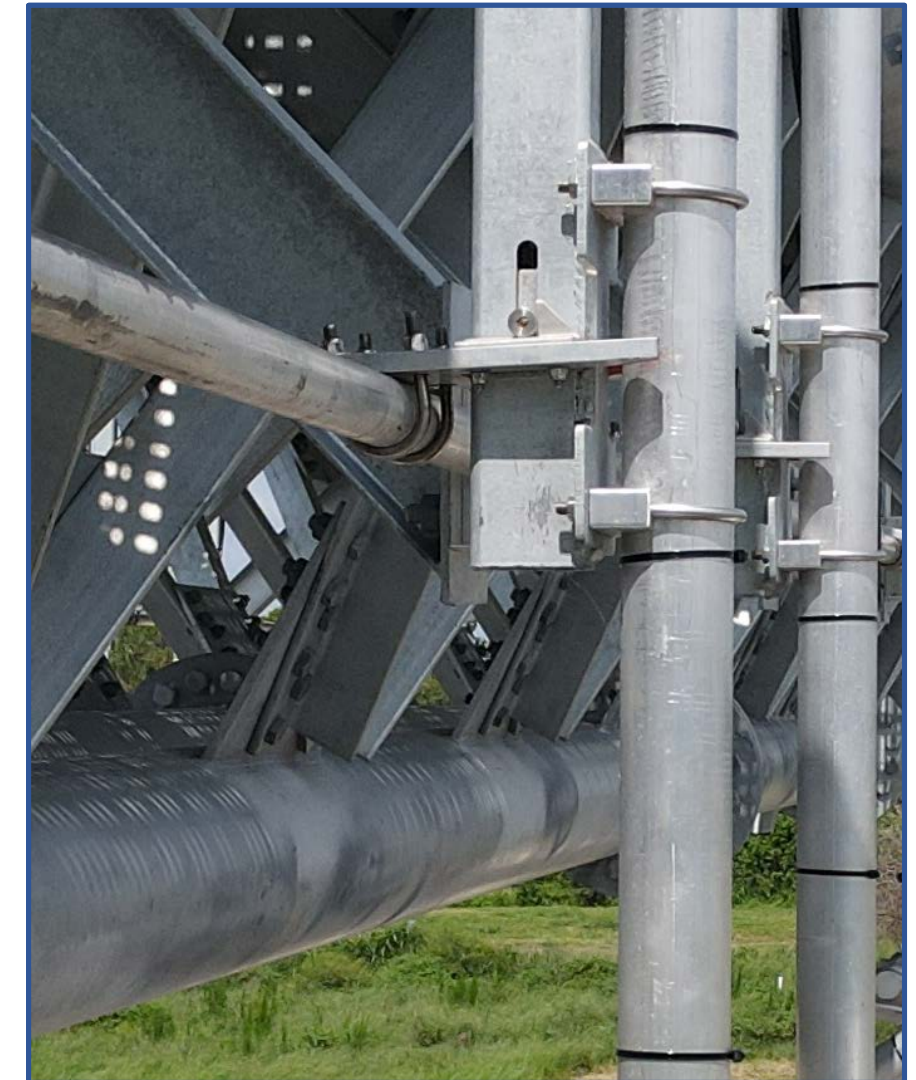


Exhibit 252.1-3



## 254 – Equipment Retraction Assembly for Accessible Gantries

- Added latch plate u-bolt detail
- Added notes to preparer
- Updated u-bolt details

**NOTES TO PREPARER:**

1. PLATES ARE GALVANIZED STEEL, UNLESS NOTED OTHERWISE.
2. PROVIDE BRASS KEY FOR EACH KEYWAY.
3. LENGTH OF INSIDE GEAR OPERATOR KEY MUST ALLOW INSERTION OF GEAR OPERATOR OUTPUT SHAFT BUSHING.
4. PROVIDE 1½" SCH. 40 S.S. CENTERING COLLARS OF EQUAL LENGTH ON BOTH SIDES. SIZE COLLAR LENGTH SUCH THAT A ⅛" MAX. GAP IS ALLOWED BETWEEN BEARING FACES. SECURE OUTPUT SHAFT BETWEEN BUSHING PLATES WITH S.S. RETAINING CLIPS.
5. LOCATE SLIDE BOLT HEX HEAD SCREW AND SHOULDER SCREW ON SIDE OPPOSITE GEAR BOX

Exhibit 254.2-6

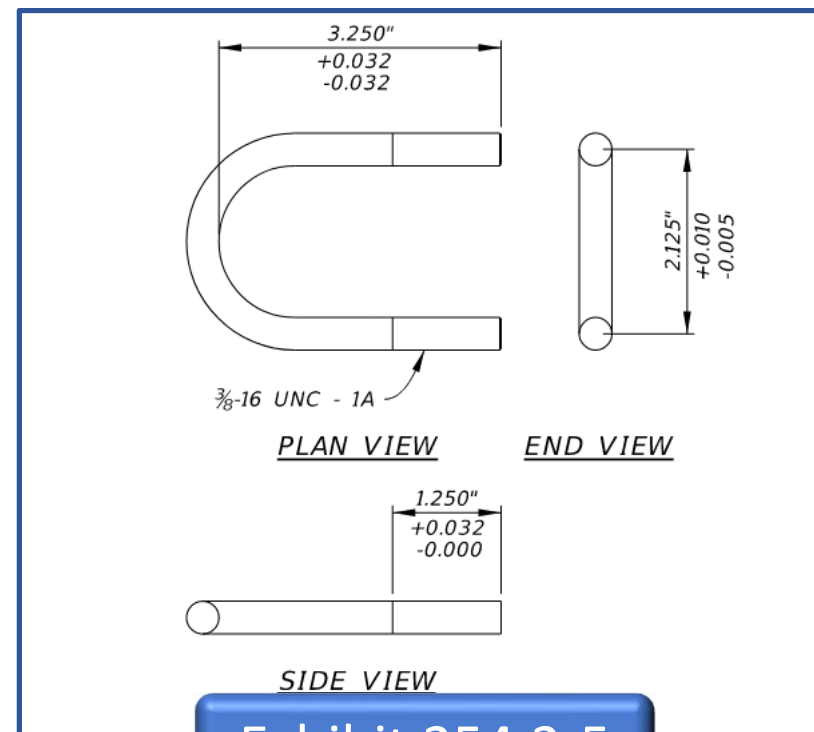


Exhibit 254.2-5

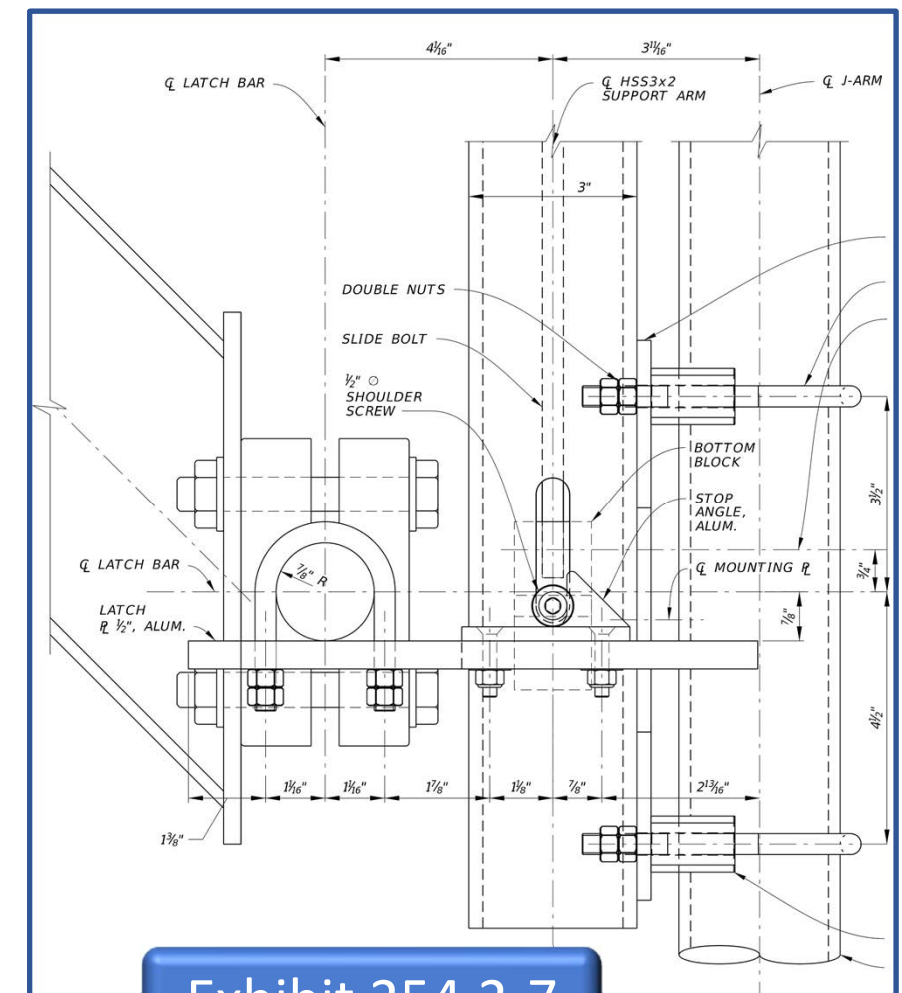


Exhibit 254.2-7





## 255 – Gantry Electrical

*(Clarification for gantry upright size)*

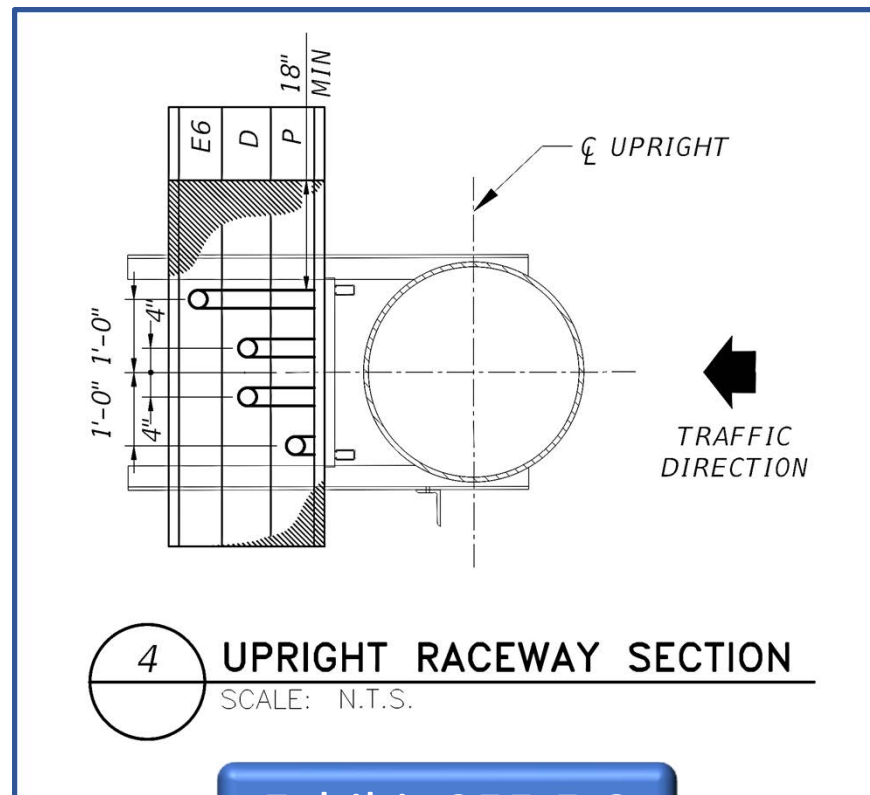


Exhibit 255.5-3

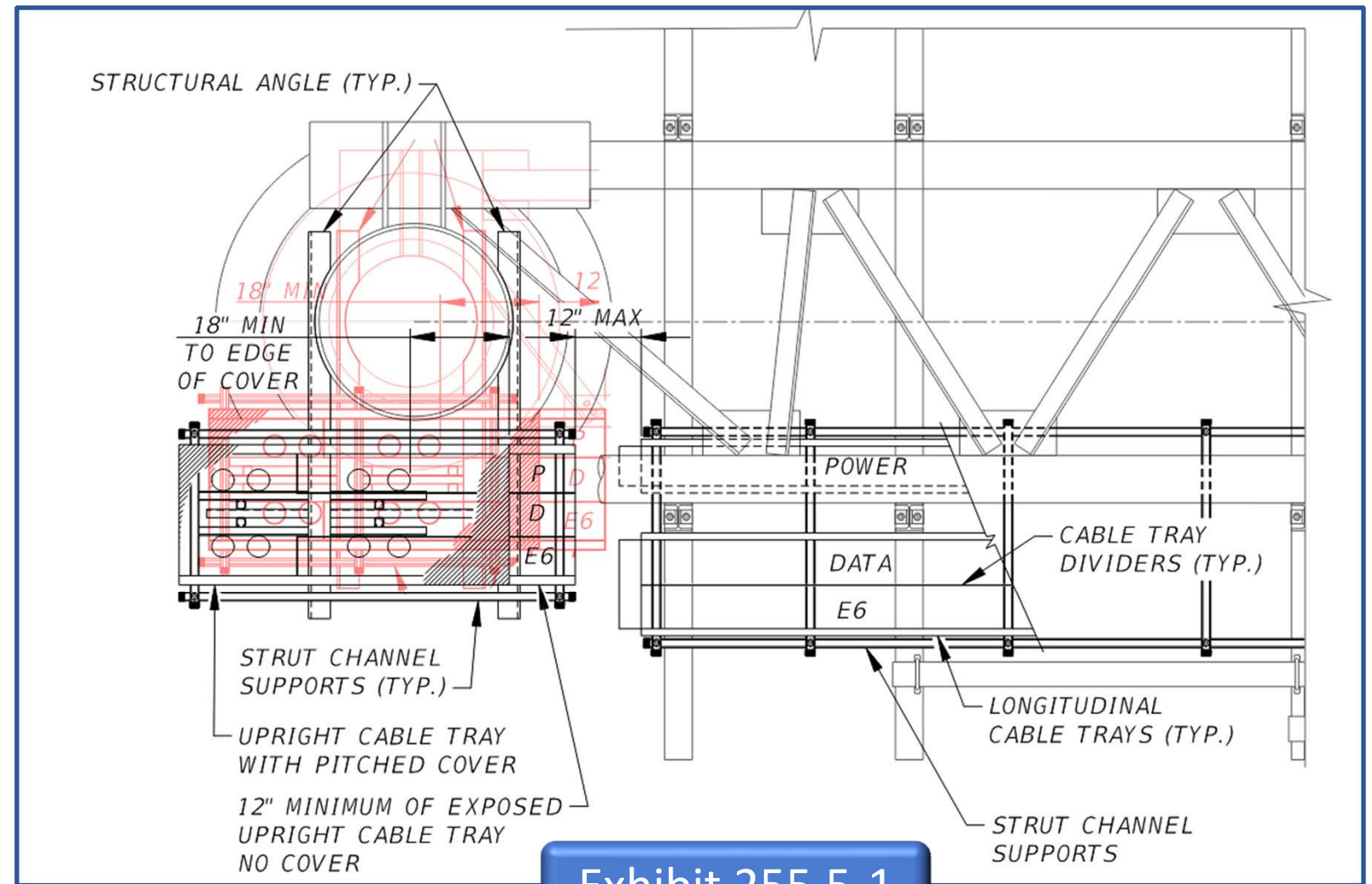


Exhibit 255.5-1



## 255 – Gantry Electrical

*(Added unistrut for TEC neutrality)*

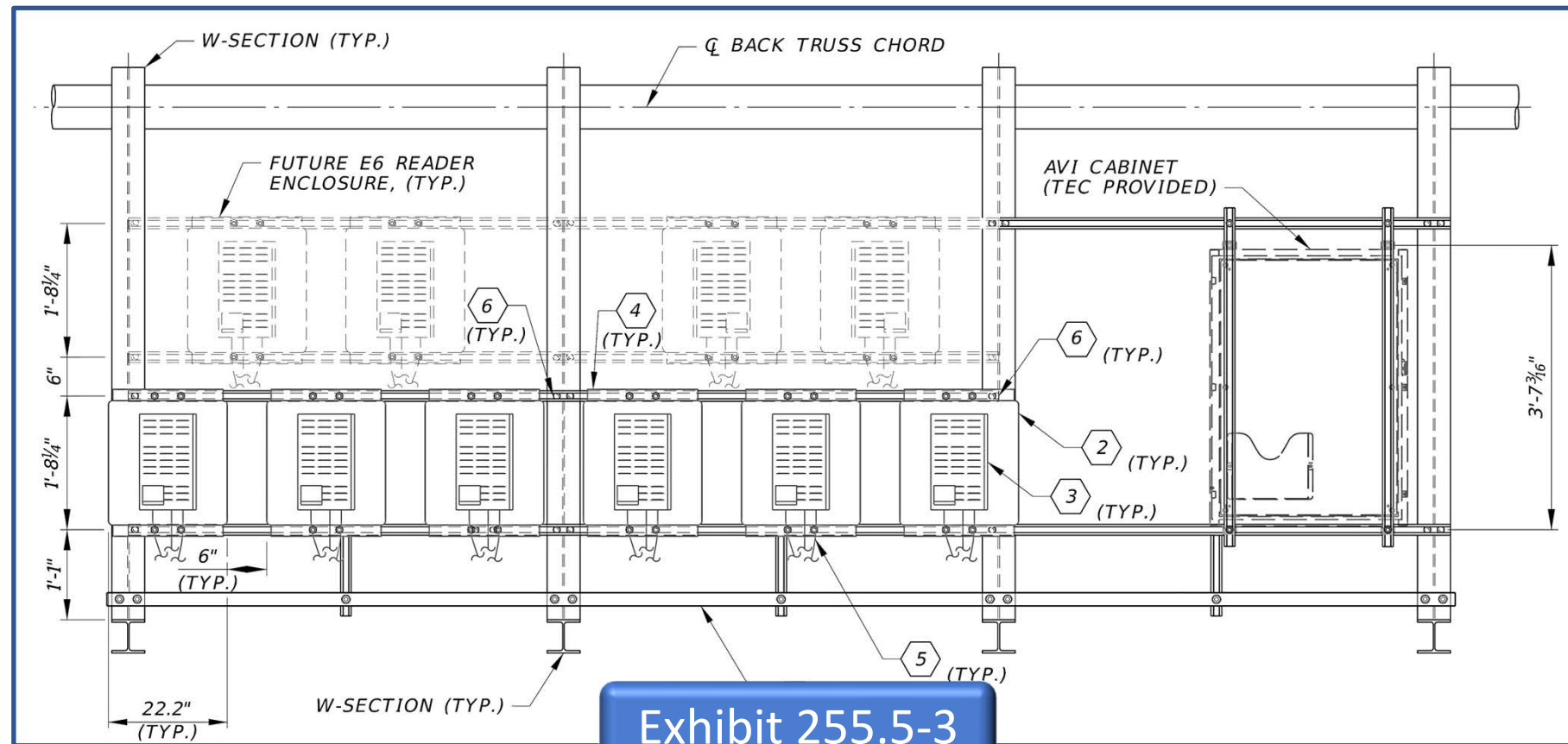


Exhibit 255.5-3



## 255 – Gantry Electrical (Standardized wire trough layout)

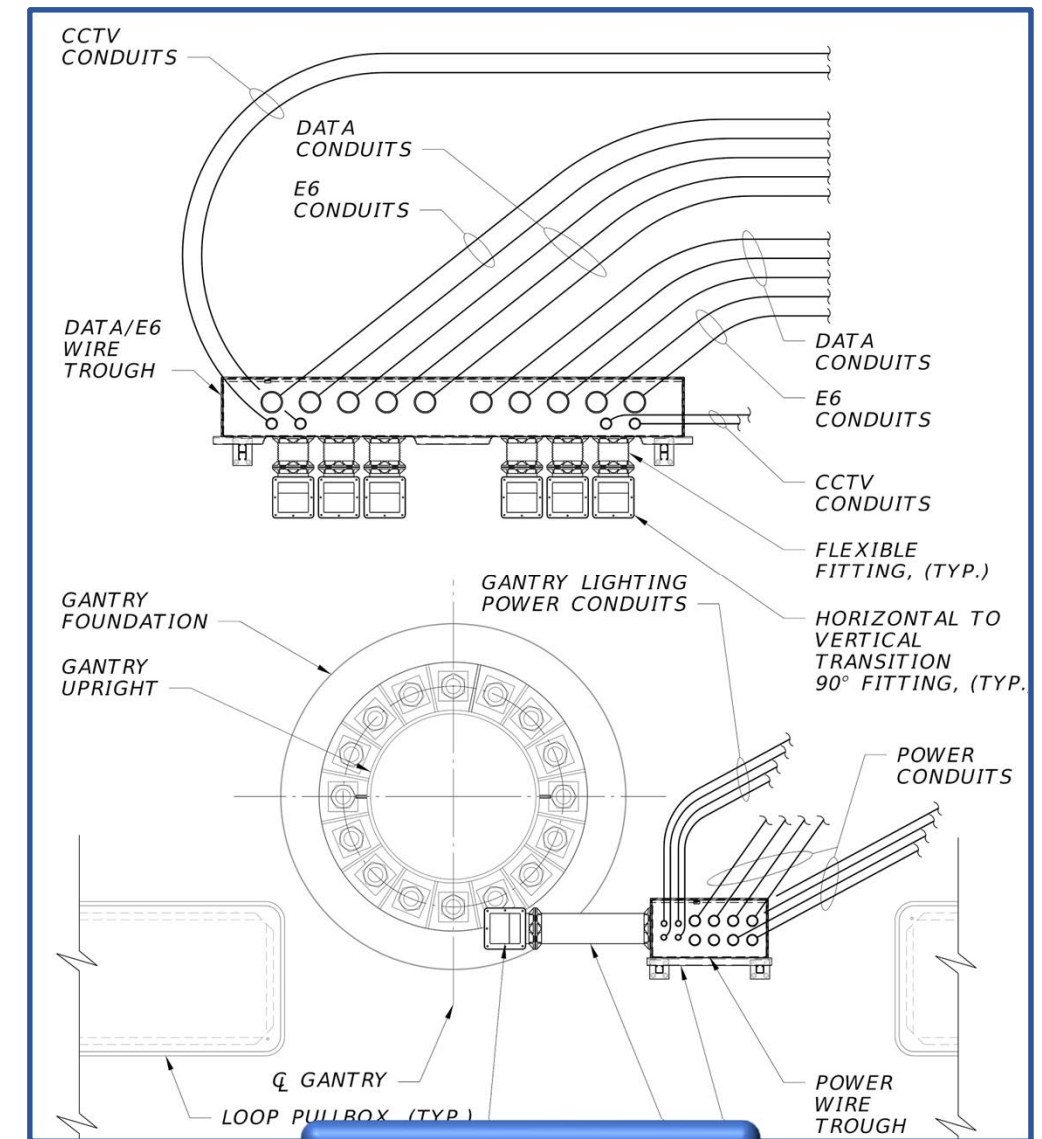
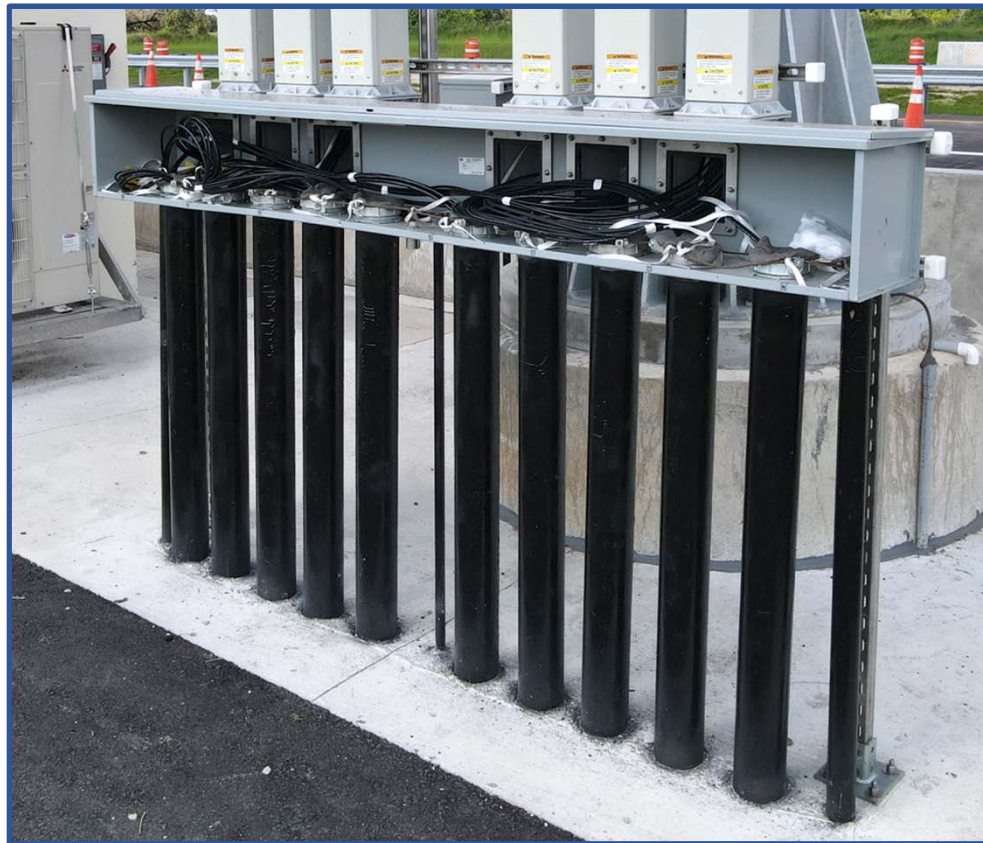


Exhibit 255.6-5



## 255 – Gantry Electrical

*(Provided dedicated power routing from stair to vertical wireway)*

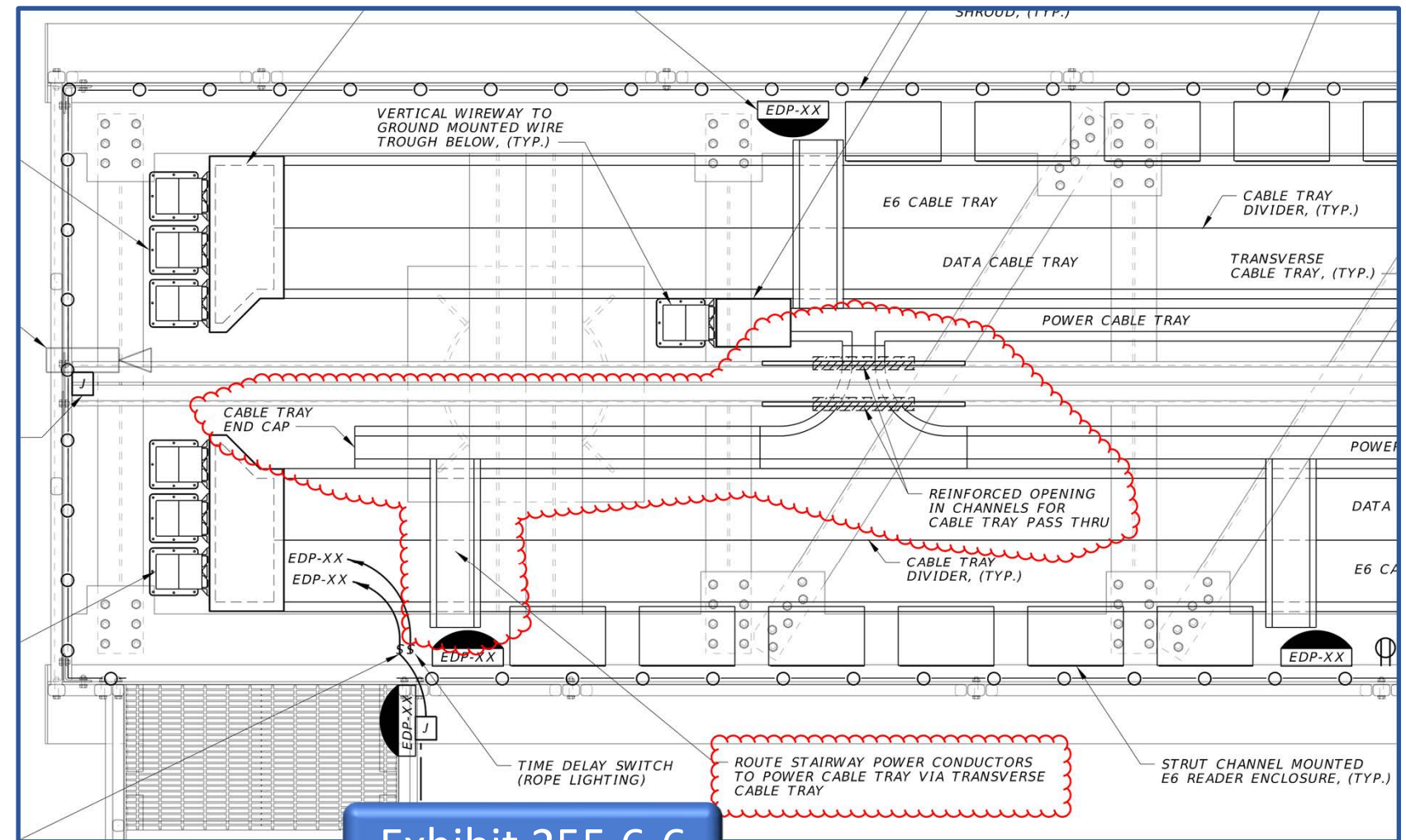
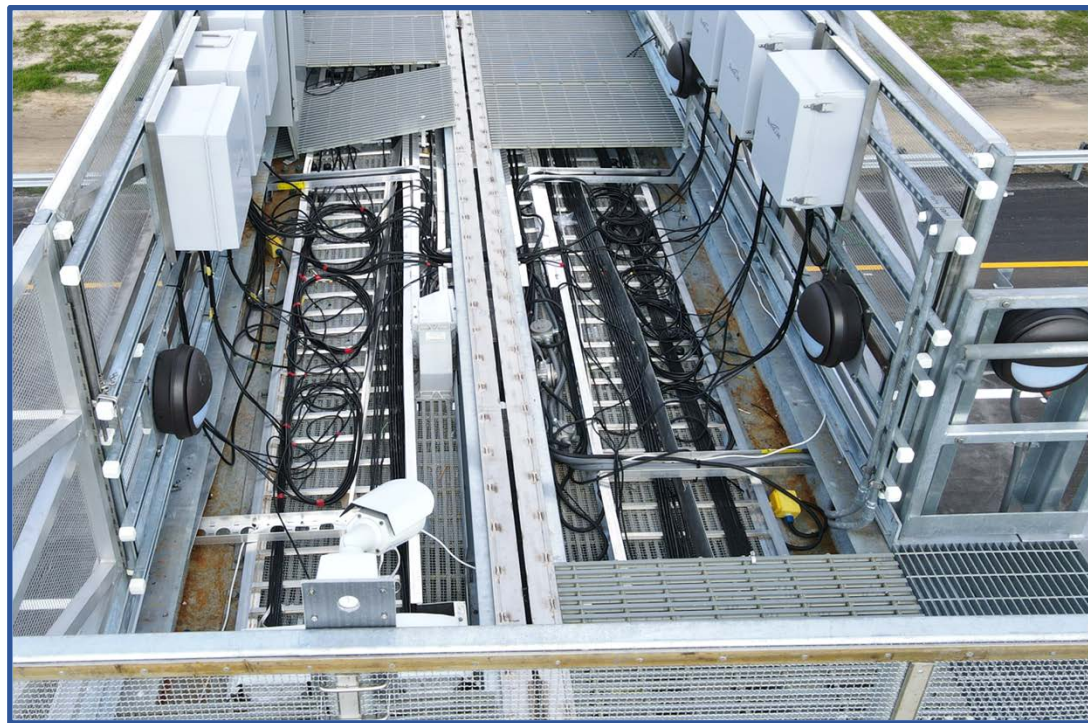


Exhibit 255.6-6



## 270 – Building Permits

- (8) Coordinate with the Building Permit Coordinator for the electronic delivery of permitting documentation that is required. E-Submittals files must be under 24mb.
- The electronic delivery should conform to the following file naming conventions:
- (a) Toll Facility Plans .....FPID\_TS#\_Plan.pdf
  - (b) Technical Special Provisions .....FPID\_TSP.pdf
  - (c) Toll Facility Cost Estimates .....FPID\_TS#\_Cost Estimate.pdf
- (9) For each building site, the Building Permit Coordinator has thirty working days from receipt to review and accept the provided building permitting documents. Upon acceptance, the Building Permit Coordinator will forward the documents to BCA and State Fire Marshal for approval. Working day periods do not include weekends, holidays, special events, and work period shut downs prescribed by all applicable contract documents.
- (10) The Building Permit Coordinator’s review of the plans prior to letting is for conformance to the documentation requirements. It is the sole responsibility of the AOR/EOR to ensure the permitting documents for BCA and State Fire Marshal approval are complete and correct.

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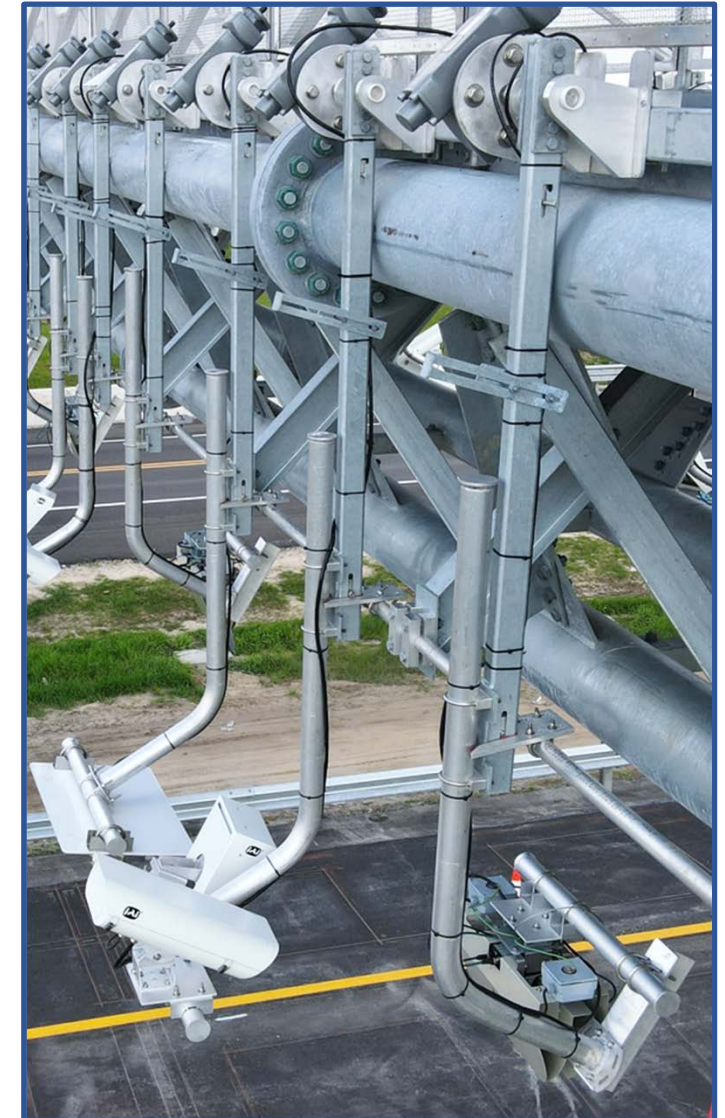
## ***Appendix 1 - Updated TSP Sections***

- 01 11 00 – Summary of Work
- 01 41 26 – Building Permits
- 05 50 00 – Metal Fabrications
- 09 91 00 – Painting
- 23 05 00 – General Mechanical Requirements
- 26 05 01 – Shop Drawings and Submittals
- 26 05 33 – Raceway and Boxes for Electrical Systems
- 26 09 13 – Supervisory Control and Data Acquisition System
- 26 32 13 – Engine Generator
- 26 36 00 – Automatic Transfer Switch
- 27 11 16 – Tolling Communications Cabinet
- 28 05 14 – Access Control System



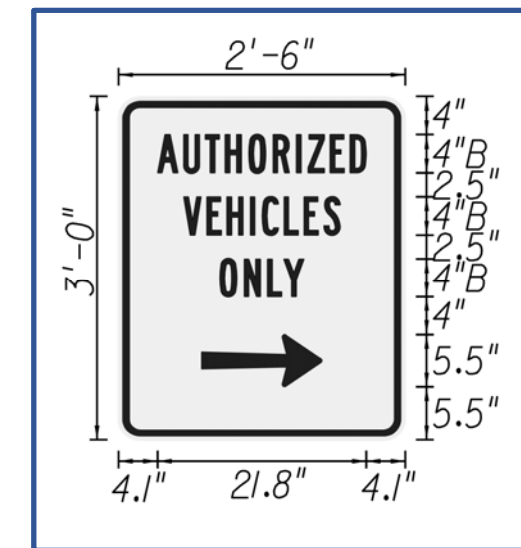
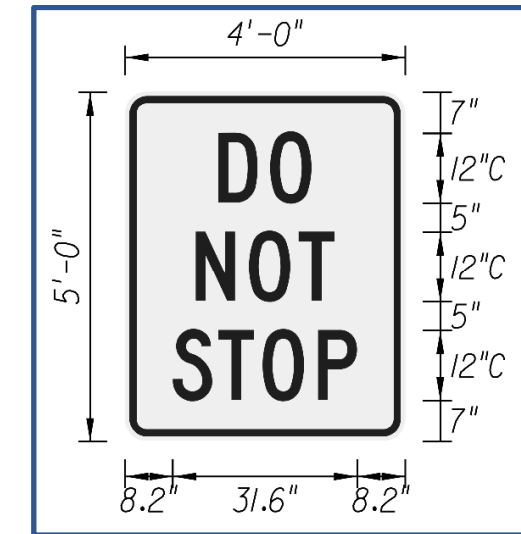
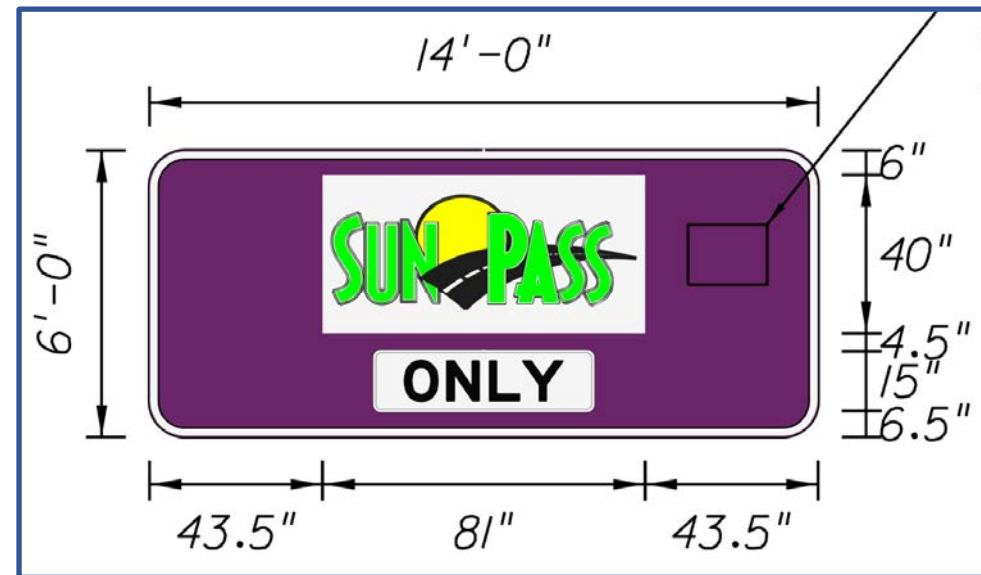
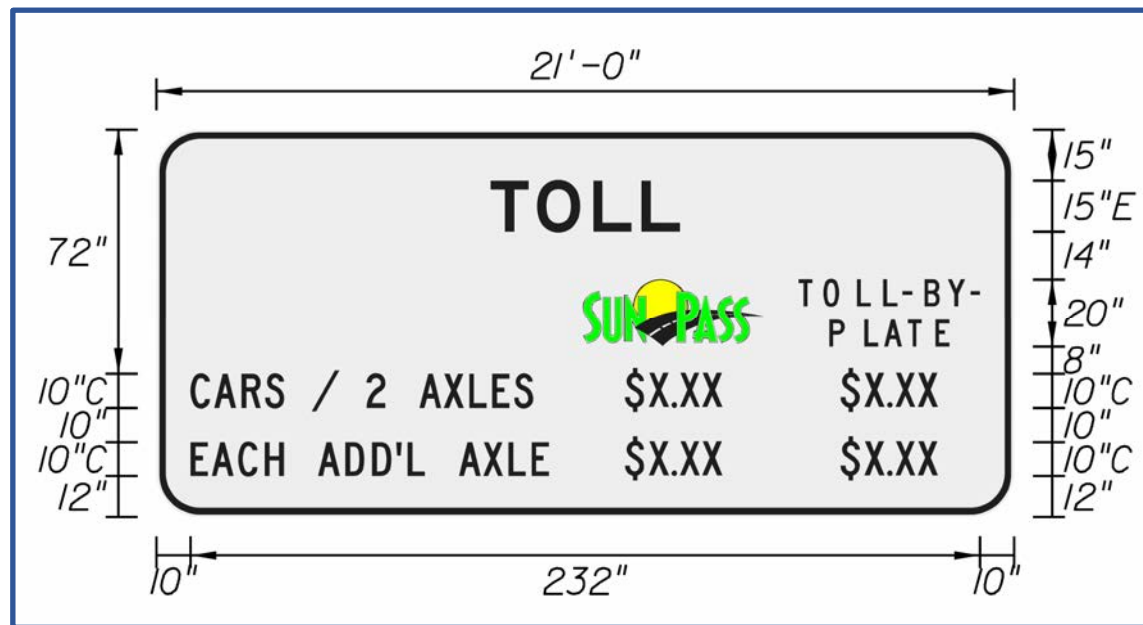
## Appendix 1 - Removed TSP Sections

- 03 30 00 – Cast-in-Place Concrete *(incl. in spec. T400)*
- 05 06 50 – Gantry Hardware *(incl. w/ Pay item 735-1-XXX)*
- 32 13 14 – Fiber Reinforced Concrete Pavement *(under review)*



## Appendix 2 – Signing and Pavement Marking at Toll Sites

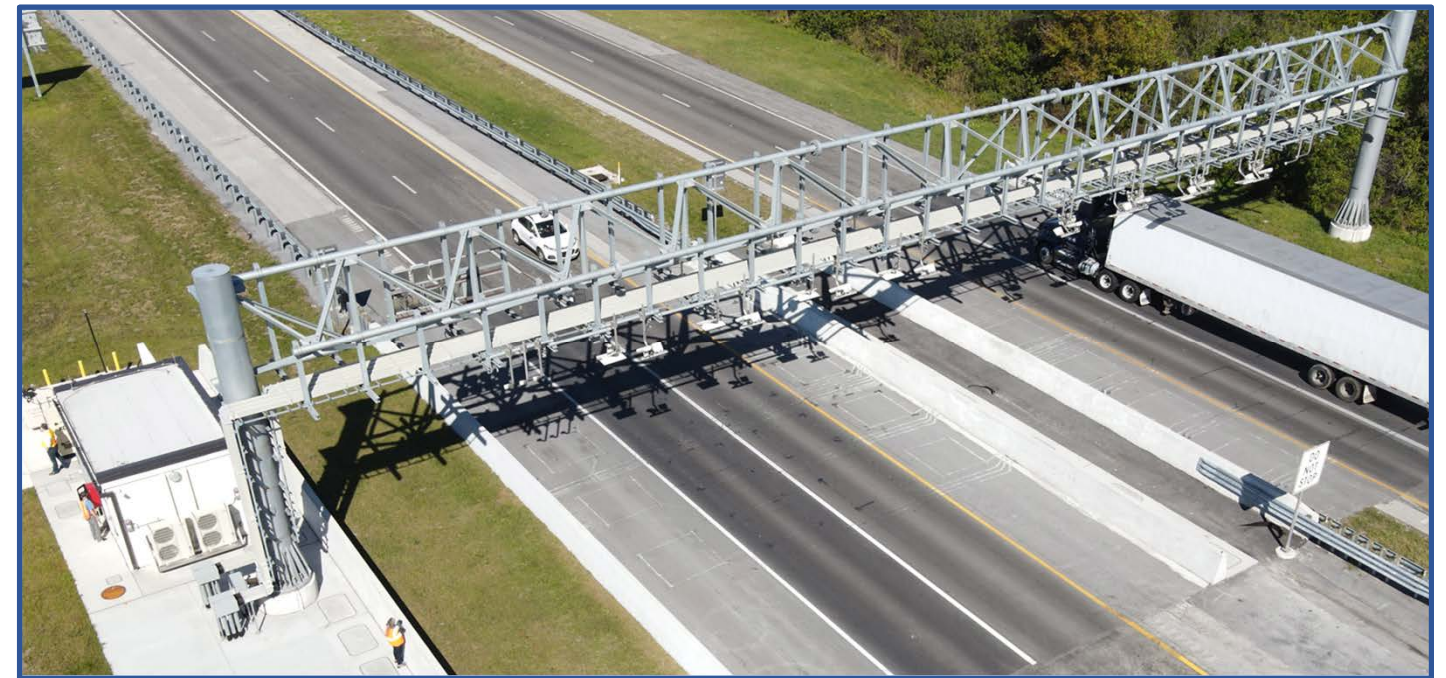
*(New from TDH; Applies to new and existing toll facilities)*





## ***302 – Sub-Components of Toll Facility Plans***

*(Gantry plans are prepared by each gantry type sub-component)*



## 306 – Pay Items

- Clarified pay items to match engineer's estimate
- 306.1 – TEB Sites
  - Pay Items revised: Lump sum for New TEB, Modify TEB and Toll Site Demolition
  - Separate pay item for each gantry (*includes gantry electrical*)
  - Separate pay items for bollards, sidewalk, etc.

- (b) Toll Gantry, Non-accessible
- (c) Toll Gantry, Accessible
- (d) Electrical Power Service, Toll Site Electrical Metering and Utility Service Entrance
- (e) Emergency Generator, Permanent – including fuel tank and equipment slab
- (f) Toll Site Pull Boxes (12"x12", 24"x36", 30"x48")
- (g) Conduit (Open Trench / Directional Bore) excluding conduits associated with the TEB as defined in item (1)(a) above and the gantry as defined in item (2) below.
- (h) Performance Turf (Sodding at each toll site)
- (i) Fence Gate
- (j) Toll Site Perimeter Fencing
- (k) Concrete Bumper Guard for Parking Lot
- (l) Guardrail Transition Connection to Rigid Barrier
- (m) Guardrail
- (n) Concrete Sidewalk, 6" thick
- (o) Shoulder Concrete Barrier
- (p) Median Concrete Barrier
- (q) Curb and Gutter (Toll Header Curb)
- (r) Bollards (Permanent / Removable)
- (s) Bullet Rail, Single Rail
- (t) Pedestrian/Bicycle Railing
- (u) Pipe Handrail, Guiderail
- (v) Toll Plaza (Modify Existing) - Modifying existing or phased demolition
- (w) Toll Plaza Island - toll plaza island / lane work
- (x) Concrete Class II, Bulkhead
- (y) Flowable Fill
- (z) Delivery of Salvageable Material
- (aa) Removal of Concrete Pavement, Sidewalks, Slabs, etc.
- (bb) Clearing and Grubbing - total site demolition



- ACEC / FTBA
  - 23 comments provided
  - Implemented 17 of 23 comments
  - Received concurrence from reviewers of non-implemented comments

*(Copy of comments and responses available upon request)*



# Questions? Comments...



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